






Super Duroffix® 1K-Klarlack SDF-0 SDF-8 SDF-9 SDF-H



| Product description | | |
|---|--|---|
| Description | One-pack, solvent-thinnable varnish. | |
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| Range of application | | |
| Description | Almost all wooden furniture in the interior. | |
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| Product data | | |
| Product code | SDF-0 SDF-H SDF-8 SDF-9 | |
| Packaging size | 1 l 5l 25l 400 ml Spray can | |
| Viscosity at delivery DIN 4 mm (sec.) | 35 ± 2 | |
| Shelf life – Original container unopened | at least 2 years | |
| | | |
| Gloss levels | | |
| Product number | Gloss level | DIN 67530 Angle of 60° |
| SDF-0 | matt | 10 ± 2 |
| SDF-8 | semi gloss | 30 ± 2 |
| SDF-9 | semi matt | 15 ± 2 |
| SDF-H | high gloss | 90 ± 2 |
| | | |
| Preparation of substrates | | |
|  | Raw wooden surfaces. Graduated sanding of wood Carefully remove the sanding dust Coarse-pore wood must be brushed out. | P120, P150, P180 |
| | | |
| Processing | | |
|  | Stir thoroughly! | |
| | | |
| Hardener - Thinner - Additives | | |
|  | Dilution | S 9029 slow drying S 10063 normal drying |

| Application | | |
|---|---|-----------|
| Spray pressure (bar) | 1.5 - 2.0 | 110-130 |
| Nozzle size (mm) | 1.6-2.0 | 0.23-0.28 |
| Thinner to be added (%) | 5-10 | |
| Processing viscosity DIN 4mm (sec.) | 25 | 35 |
| Coverage per application (g/m²) | 100-120 | 120 |
| Coverage (m²/l) | 6-9 | 8 |
| | | |
| Drying time @ 20°C | | |
| Dust dry | at least 15 minutes | |
| Touch dry | at least 30 minutes | |
| Ready for transport | at least 2 hours | |
| Sandable | at least 1 hour | |
| | | |
| Aftertreatment | | |
| After sanding with P280-320 grit paper, the surface can be retreated with the same product at any time. | | |
| | | |
| Test standards | | |
|  | DIN 68861/1C Chemical exposure of furniture surfaces | |
|  | Suitability for profiled joints according to the Rosenheim Regulations. | |

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