






Super Duroffix® 1K-Klarlack SDF-0 SDF-8 SDF-9 SDF-H



Product description		
Description	One-pack, solvent-thinnable varnish.	
Range of application		
Description	Almost all wooden furniture in the interior.	
Product data		
Product code	SDF-0 SDF-H SDF-8 SDF-9	
Packaging size	1 l 5l 25l 400 ml Spray can	
Viscosity at delivery DIN 4 mm (sec.)	35 ± 2	
Shelf life – Original container unopened	at least 2 years	
Gloss levels		
Product number	Gloss level	DIN 67530 Angle of 60°
SDF-0	matt	10 ± 2
SDF-8	semi gloss	30 ± 2
SDF-9	semi matt	15 ± 2
SDF-H	high gloss	90 ± 2
Preparation of substrates		
	Raw wooden surfaces. Graduated sanding of wood Carefully remove the sanding dust Coarse-pore wood must be brushed out.	
	P120, P150, P180	
Processing		
	Stir thoroughly!	
Hardener - Thinner - Additives		
	Dilution	S 9029 slow drying S 10063 normal drying

Application		
Spray pressure (bar)	1.5-2.0	110-130
Nozzle size (mm)	1.6-2.0	0.23-0.28
Thinner to be added (%)	5-10	
Processing viscosity DIN 4mm (sec.)	25	35
Coverage per application (g/m²)	100-120	120
Coverage (m²/l)	6-9	8
Drying time @ 20°C		
Dust dry	at least 15 minutes	
Touch dry	at least 30 minutes	
Ready for transport	at least 2 hours	
Sandable	at least 1 hour	
Aftertreatment		
After sanding with P280-320 grit paper, the surface can be retreated with the same product at any time.		
Test standards		
	DIN 68861/1C Chemical exposure of furniture surfaces	
	Suitability for profiled joints according to the Rosenheim Regulations.	

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