# SOLIDO COLOR P340H

SIKKENS

INTERIOR

# TECHNOLOGY

PU Alkyd

#### **PRODUCT TYPE**

Primer

## **PRODUCT DESCRIPTION**

High elasticity solventborne 2K PU alkyd white flexible primer with excellent hiding power, specially formulated for horizontal application, producing a smooth surface.

- good filling power
- very high flexibility (up to very thick layers)
- closed pores
- specialized for horizontal use
- moderate yellowing



# COLOUR

White

#### PACK SIZES

20 KG

#### SHELF LIFE

24 months

# SOLID CONTENT

 $77,8 \pm 1$ 

### **DENSITY (SPECIFIC WEIGHT)**

 $1,54 \pm 1\%$ 

## **DELIVER VISCOSITY**

sec. 60 ± 10 sec. DIN 8 mm

# **PREPARATION OF SUBSTRATES**

|  | Raw wooden surfaces.   | P120, P150,<br>P180           |
|--|--|-------------------------------|
|  | Exotic wood / woods rich in<br>extractives Wood or MDF in wet<br>rooms | Priming with<br>Solido SIS130 |

#### HARDENER (BY WEIGHT)

| Hardener | Ratio | Pot Life |
|----------|-------|----------|
| HPU6210  | 30%   | Up to 2h |

#### THINNING

TPU9201-M

#### **APPLICATION METHOD**

Spray application airmix/airless, spray application high/low pressure

## APPLICATION

|                                     |           | Ē           |
|-------------------------------------|-----------|-------------|
| Spray pressure (bar)                | 1.5 - 3.0 | 110 - 130   |
| Nozzle size (mm)                    | 2.0 - 2.5 | 0.33 - 0.38 |
| Thinner to be added (%)             | 20-35     | 20-35       |
| Processing viscosity DIN 4mm (sec.) | 14-18     | 14-18       |
| Layer Thickness (g/m²)              | 150-200   | 150-200     |

#### DRYING TIME @ 20°C

| Dust dry  | At least 15 minutes |
|-----------|---------------------|
| Touch dry | At least 1 hour     |
| Sandable  | At least 18 hours   |

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