SOLIDO COLOR P340H

SIKKENS

INTERIOR

TECHNOLOGY

PU Alkyd

PRODUCT TYPE

Primer

PRODUCT DESCRIPTION

High elasticity solventborne 2K PU alkyd white flexible primer with excellent hiding power, specially formulated for horizontal application, producing a smooth surface.

- good filling power
- very high flexibility (up to very thick layers)
- closed pores
- specialized for horizontal use
- moderate yellowing



COLOUR

White

PACK SIZES

20 KG

SHELF LIFE

24 months

SOLID CONTENT

 $77,8 \pm 1$

DENSITY (SPECIFIC WEIGHT)

 $1,54 \pm 1\%$

DELIVER VISCOSITY

sec. 60 ± 10 sec. DIN 8 mm

PREPARATION OF SUBSTRATES

	Raw wooden surfaces.	P120, P150, P180
	Exotic wood / woods rich in extractives Wood or MDF in wet rooms	Priming with Solido SIS130

HARDENER (BY WEIGHT)

Hardener	Ratio	Pot Life
HPU6210	30%	Up to 2h

THINNING

TPU9201-M

APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure

APPLICATION

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Spray pressure (bar)	1.5 - 3.0	110 - 130
Nozzle size (mm)	2.0 - 2.5	0.33 - 0.38
Thinner to be added (%)	20-35	20-35
Processing viscosity DIN 4mm (sec.)	14-18	14-18
Layer Thickness (g/m²)	150-200	150-200

DRYING TIME @ 20°C

Dust dry	At least 15 minutes
Touch dry	At least 1 hour
Sandable	At least 18 hours

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