# SOLIDO COLOR P340H

SIKKENS

INTERIOR

# TECHNOLOGY

PU Alkyd

#### **PRODUCT TYPE**

Primer

## **PRODUCT DESCRIPTION**

High elasticity solventborne 2K PU alkyd white flexible primer with excellent hiding power, specially formulated for horizontal application, producing a smooth surface.

- good filling power
- very high flexibility (up to very thick layers)
- closed pores
- specialized for horizontal use
- moderate yellowing



# COLOUR

White

#### PACK SIZES

20 KG

#### SHELF LIFE

24 months

# SOLID CONTENT

 $77,8 \pm 1$ 

### **DENSITY (SPECIFIC WEIGHT)**

 $1,54 \pm 1\%$ 

## **DELIVER VISCOSITY**

sec. 60 ± 10 sec. DIN 8 mm

# **PREPARATION OF SUBSTRATES**

	Raw wooden surfaces.	P120, P150, P180
	Exotic wood / woods rich in extractives Wood or MDF in wet rooms	Priming with Solido SIS130

#### HARDENER (BY WEIGHT)

Hardener	Ratio	Pot Life
HPU6210	30%	Up to 2h

#### THINNING

TPU9201-M

#### **APPLICATION METHOD**

Spray application airmix/airless, spray application high/low pressure

## APPLICATION

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Spray pressure (bar)	1.5 - 3.0	110 - 130
Nozzle size (mm)	2.0 - 2.5	0.33 - 0.38
Thinner to be added (%)	20-35	20-35
Processing viscosity DIN 4mm (sec.)	14-18	14-18
Layer Thickness (g/m²)	150-200	150-200

#### DRYING TIME @ 20°C

Dust dry	At least 15 minutes
Touch dry	At least 1 hour
Sandable	At least 18 hours

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