

# DURACID T260

**sikkens**

WOOD COATINGS

INTERIOR

## TECHNOLOGY

Acid Curing

## PRODUCT TYPE

Topcoat

## PRODUCT DESCRIPTION

Quick drying 2K solventborne topcoat with a formaldehyde-free formula.

- quick drying
- aromatic < 1%
- formaldehyde-free
- moderate yellowing



## COLOUR

Clear

## PACK SIZES

20 L

## SHELF LIFE

12 months in original, unopened package

## STORAGE CONDITIONS

Between 15 and 25°C under clean and dry conditions.

## SOLID CONTENT

Gloss 10: Approx. 44 % by weight  
Gloss 30: Approx. 33 % by weight

## DENSITY (SPECIFIC WEIGHT)

Gloss 10: Approx. 1,00 kg/l  
Gloss 30: Approx. 0,96 kg/l

## DELIVER VISCOSITY

Gloss 10: Approx. 80-100 sec DIN Cup 4 @ 23 °C.  
Gloss 30: Approx. 55 sec DIN Cup 4 @ 23 °C.

## APPLICATION TEMPERATURE

Between 20-25 °C for substrate, air and material at approx. 55 % R.H.

## HARDENER (BY WEIGHT)

Hardener	Pot Life
HAC6404 10:0,5 by volume	5 Days @ 20 °C

## THINNING

TAC9400-M; TAC9402-S

## APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure, curtain coater

## APPLICATION

			
Processing viscosity DIN 4mm (sec.)	15-40 sec DIN cup 4 @ 20 °C	15-40 sec DIN cup 4 @ 20 °C	15-40 sec DIN cup 4 @ 20 °C
Layer Thickness (g/m <sup>2</sup> )	Max. 2 x 110 g/m <sup>2</sup> wet film	Max. 2 x 110 g/m <sup>2</sup> wet film	Max. 2 x 110 g/m <sup>2</sup> wet film

## DRYING TIME @ 20°C

Sandable	At least 1 hour
Stackable	At least 3 hours

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