

DURACID T260

sikkens

WOOD COATINGS

INTERIOR

TECHNOLOGY

Acid Curing

PRODUCT TYPE

Topcoat

PRODUCT DESCRIPTION

Quick drying 2K solventborne topcoat with a formaldehyde-free formula.

- quick drying
- aromatic < 1%
- formaldehyde-free
- moderate yellowing



COLOUR

Clear

PACK SIZES

DT260 - 20 L

SHELF LIFE

24 months in original, unopened package

STORAGE CONDITIONS

Between 15 and 25°C under clean and dry conditions.

SOLID CONTENT

Gloss 10: Approx. 44 % by weight
Gloss 30: Approx. 33 % by weight

DENSITY (SPECIFIC WEIGHT)

Gloss 10: Approx. 1,00 kg/l
Gloss 30: Approx. 0,96 kg/l

DELIVER VISCOSITY

Gloss 10: Approx. 80-100 sec DIN Cup 4 @ 23 °C.
Gloss 30: Approx. 55 sec DIN Cup 4 @ 23 °C.

APPLICATION TEMPERATURE

Between 20-25 °C for substrate, air and material at approx. 55 % R.H.

HARDENER

Hardener	Pot Life
HAC6404 10:0,5 by volume	2 Days @ 20 °C

THINNING

TAC9400-M; TAC9402-S

APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure, curtain coater

APPLICATION

			
Processing viscosity DIN 4mm (sec.)	15-40 sec DIN cup 4 @ 20 °C	15-40 sec DIN cup 4 @ 20 °C	15-40 sec DIN cup 4 @ 20 °C
Layer Thickness (g/m ²)	Max. 2 x 110 g/m ² wet film	Max. 2 x 110 g/m ² wet film	Max. 2 x 110 g/m ² wet film

DRYING TIME @ 20 °C

Sandable	At least 1 hour
Stackable	At least 3 hours

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