

Easyfit (ICLA 250.52.25) E-T230-25



| Product data | |
|--|------------------|
| Packaging size | 20 l |
| Viscosity at delivery DIN 4 mm (sec.) | 60 ± 10 |
| Shelf life - Original container unopened | at least 2 years |

| Gloss levels | | |
|----------------|-------------|------------------------|
| Product number | Gloss level | DIN 67530 Angle of 60° |
| E-T230-25 | semi matt | 25 ± 2 |

| Preparation of substrates | | |
|---------------------------|--|--|
| | Raw wooden surfaces. Graduated sanding of wood. Carefully remove the sanding dust. Coarse-pore wood must be brushed out. | P120, P150, P180 |
| | Stained wooden surfaces | Sand prior to staining |
| | Closed-pore coating | Close the pores by repeated application of a sealer of the Easyfit series. |
| | Raw wooden surfaces. Graduated sanding of wood. Carefully remove the sanding dust. Coarse-pore wood must be brushed out. | P120, P150, P180 |
| | Exotic wood / woods rich in extractives Wood or MDF in wet rooms | Isolate with Quantum Q-IS160 or Solido S-IS130 before. |

| Processing | |
|------------|--|
| | Stir thoroughly! |
| | Mix and apply the product as described under "Hardener Thinner Additives". |

| Hardener - Thinner - Additives | | |
|--------------------------------|----------|---------------------------------|
| | Dilution | TNC 9102-F (950.01) fast drying |

| Application | | | |
|-------------------------------------|---------|-----------|---------|
| Spray pressure (bar) | 1.5-3.0 | 110-130 | |
| Nozzle size (mm) | 1.6-2.0 | 0.23-0.28 | |
| Thinner to be added (%) | 20 - 40 | 20 - 40 | 20-30 |
| Processing viscosity DIN 4mm (sec.) | 13 - 18 | 13 - 18 | 18 - 22 |
| Coverage per application (g/m²) | 100-150 | 100-150 | 100-150 |
| Coverage (m²/l) | 5 - 7 | 5 - 7 | 6-10 |

| Drying time @ 20°C | |
|---------------------|---------------------|
| Dust dry | at least 20 minutes |
| Touch dry | at least 50 minutes |
| Ready for transport | at least 12 hours |

| Forced drying | |
|---------------------------------|------------|
| Rest period at room temperature | 20 minutes |
| Hot air drying at 40°C | 20 minutes |
| Hot air drying at 60°C | 20 minutes |
| Cooling at room temperature | 20 minutes |

| Special notes |
|--|
| In case of high temperature and high humidity of air, grey spots may appear after the application because the product dried too quickly. This appearance can be remedied by using slowly drying thinner. |

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability. AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed - in writing - the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2020-07-23 / 5