

**UV PRIMER WHITE
1914
4250-753001**

<p>Type of Product</p> <p>UV Curing Pigmented Primer</p>	<p>Storage Conditions</p> <p>Between 15 and 25 °C under clean and dry conditions. Protect from direct sunlight.</p>
<p>Area of Use</p> <p>Furniture / Interior Joinery</p>	<p>Methods</p> <p>Smooth roller coater</p>
<p>Packaging</p> <p>4250-753001-200 - 20 l 4250-753001-810 - 1000 l</p>	<p>Application Viscosity</p> <p>Ready for use, delivery viscosity</p>
<p>Notes</p> <p>UV PRIMER WHITE 1914 has excellent sanding properties. Does not "sweat" after sanding and may be left for several days before topcoating. Prevents "sweat out" of paraffin from MDF boards.</p>	<p>Applied Amount</p> <p>Approx. 10-30 g/m² dry film</p>
<p>UV Curing Products</p> <p>When using UV-Curing products on absorbing substrates like MDF or porous woods, unreacted material can be retained in the substrate. If the product is used on these substrates, attention should be given to the choice of sealer. Consult our Technical Staff for recommendations relating to your specific line conditions. UV lacquers react when exposed to ultra-violet radiation, including sunlight.</p>	<p>Cleaning</p> <p>6500-008001 or 6800-001001</p>
<p>Binder</p> <p>Acrylate</p>	<p>Empty Packaging</p> <p>Disposal according to local regulations.</p>
<p>Solid Contents</p> <p>Approx. 100 % by weight</p>	<p>UV Curing</p> <p>Cures by UV radiation only. Because of the pigmentation, both Ga and Hg lamps should be used. The curing depends on various conditions, i.e. applied amount, UV intensity, line speed, temperature, etc.</p>
<p>Delivery Viscosity</p> <p>Approx. 10000-12000 mPas Brookfield RV # 4/10 @ 23 °C</p>	<p>Additional Drying Information</p> <p>Please contact our Technical Staff for specific data concerning curing conditions on your line.</p>
<p>Density</p> <p>Approx. 1,45 kg/l</p>	<p>HSE Information</p> <p>Use safety gloves and safety eyewear/face shield during the work. See Safety Data Sheet for further information.</p>
<p>Shelf Life</p> <p>12 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.</p>	

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