

**TRÄFF  
PRIMER  
2100-754001**

**AkzoNobel**

<b>Type of Product</b> 2-pack Acid Curing Pigmented Primer	<b>Delivery Viscosity</b> Approx. 800-1000 mPas Brookfield RV # 4/50 @ 23 °C The viscosity of this product is determined using controlled laboratory conditions, methods and instruments. Any measurements made under other conditions may lead to different results.
<b>Area of Use</b> Furniture / Interior Joinery	<b>Density</b> Approx. 1,29 kg/l
<b>Additional Information</b> Furniture and fittings used in wet rooms need special attention. Please contact our technical staff for advice. The product contains less than 1% aromatic solvents based on the application-mix.	<b>Hardener</b> 7200-003001
<b>Packaging</b> 2100-754001-200 - 20 l 2100-754001-700 - 200 l	<b>Thinner</b> 6500-004001
<b>Suitable Top Coat</b> Proff, Träff	<b>Shelf Life</b> 24 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.
<b>Alternative Product Number</b> 54181	<b>Storage Conditions</b> Between 15 and 25 °C under clean and dry conditions.
<b>Notes</b> Träff Primer has good hiding power and very good sanding properties.	<b>Methods</b> Spraying / Curtain coater
<b>Acid Curing Products</b> The product fulfils the E1 requirement with respect to the emission of formaldehyde. This means that the product, when used under the conditions recommended by us, has a formaldehyde emission of less than 0.124 mg/m <sup>3</sup> air (tested acc. to EN 717-1). As a number of factors, such as quality of substrate, drying conditions, film thickness etc. may have an effect on the final formaldehyde emission, the end-product must be tested in each specific case to verify the actual emission level.	<b>Application Conditions</b> Between 20-25 °C for substrate, air and material at approx. 55 % R.H.
<b>Binder</b> Alkyd / Amino resins	<b>Mixing Ratio</b> Coating:Hardener 10:1-1,5 by volume
<b>Solid Contents</b> Approx. 62 % by weight	<b>Application Viscosity</b> Conventional spraying: 22-28 sec DIN cup 4 @ 23 °C Airless spraying: 25-40 sec DIN cup 4 @ 23 °C Curtain coating: 25-40 sec DIN cup 4 @ 23 °C Amount- and choice of thinner depend of application- and line conditions.
	<b>Applied Amount</b> Approx. 120 g/m <sup>2</sup> wet film

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability. AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed - in writing - the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2021-02-17 / 1

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## Potlife

2 Days @ 20 °C

## Cleaning

6500-008001

## Empty Packaging

Disposal according to local regulations.

## Remarks 3

Amount of hardener depends on curing conditions.

## Thermal Drying

Temperature (°C)	20	40	60	80
Time to (min)				
Sandable	90	45	15	10
Stackable.	360	120	20	15

## IR Drying

### IRM

### Time to (sec)

Sandable	120-150
Stackable	120-150

## Additional Drying Information

The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line.

## Color

White

## HSE Information

See Safety Data Sheet for further information.

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