

DUADEN 25 Solido S-T260-25 2525-003201

AkzoNobel

Type of Product 2-pack Transparent Polyurethane Lacquer	Methods Conventional spraying / Curtain coater															
Area of Use Furniture / Interior Joinery	Application Conditions Between 20-25 °C for substrate, air and material at approx. 55 % R.H.															
Packaging 2525-003201-200 - 20 L	Mixing Ratio Coating : Hardener : Thinner 10:4:2-5 by volume															
Notes DUADEN 25 gives very high chemical resistance. Reacts chemically with PU hardener and builds a polyurethane. Suitable sealer on light wood : IL-Sealer 101, on dark wood : IL 127.	Application Viscosity Conventional spraying: 20-25 sec DIN cup 4 @ 23 °C Curtain coating: 25-35 sec DIN cup 4 @ 23 °C															
Remarks The hardener is an isocyanate.	Applied Amount Max. 4x110 g/m ² wet film															
Binder Urethane	Potlife Approx. 16 Hours @ 20 °C															
Solid Contents Approx. 38 % by weight	Cleaning 6500-020001															
Delivery Viscosity Approx. 70-80 sec DIN Cup 4 @ 23 °C.	Empty Packaging Disposal according to local regulations.															
Density Approx. 0,96 kg/l	Thermal Drying <table border="1"> <thead> <tr> <th>Temperature (°C)</th> <th>20</th> <th>40</th> <th>60</th> <th>80</th> </tr> </thead> <tbody> <tr> <td>Time to (hours)</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Stackable.</td> <td>16</td> <td>4</td> <td>1,5</td> <td>0,5</td> </tr> </tbody> </table>	Temperature (°C)	20	40	60	80	Time to (hours)					Stackable.	16	4	1,5	0,5
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Hardener 7000-007009	Additional Drying Information The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line.															
Thinner 6500-020001	Gloss Approx. 20 GU @ 60°. The final gloss depends on various conditions, i.e. application method, applied amount, drying conditions, etc.															
Shelf Life 24 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.	HSE Information See Safety Data Sheet for further information.															
Storage Conditions Between 15 and 25 °C under clean and dry conditions.																

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