

<b>Type of Product</b> 2-pack Polyurethane Top Coat	<b>Methods</b> Spraying	
<b>Area of Use</b> Exterior Joinery	<b>Mixing Ratio</b> Coating : Hardener : Thinner 10:1,5:3 by volume	
<b>Packaging</b> 2675-751351-120 - 10.8 L	<b>Application Viscosity</b> Conventional spraying: 30-35 sec DIN cup 4 @ 23 °C	
<b>Suitable Primer</b> US-Grund, D-Dur Primer	<b>Applied Amount</b> Approx. 125 µm wet film	
<b>Alternative Product Number</b> 47661	<b>Potlife</b> Approx. 4 Hours @ 20 °C	
<b>Notes</b> Suitable for coating exterior doors made of HDF. Can also be used on metal together with a suitable primer, please consult our Technical Staff. Excellent outdoor properties, good surface- and colour resistance.	<b>Cleaning</b> 6500-011001, 6500-008001	
<b>Binder</b> Acrylic resin	<b>Empty Packaging</b> Disposal according to local regulations.	
<b>Solid Contents</b> Approx. 69 % by weight	<b>Remarks</b> Can be applied with different kinds of spraying equipment, but <b>warm spraying should be avoided.</b>	
<b>Density</b> 1,53 +/- 0,05 kg/l	<b>Thermal Drying</b>	
<b>Hardener</b> 7000-005009 HARDENER 860	<b>Temperature (°C)</b>	<b>20</b> <b>40</b>
<b>Thinner</b> 6500-011001	<b>Time to (hours)</b>	
<b>Shelf Life</b> 12 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.	Handable	8      4-5
<b>Storage Conditions</b> Between 15 and 25 °C under clean and dry conditions.	<b>Additional Drying Information</b> Please contact our Technical Staff for specific data concerning curing conditions on your line.	
	<b>Gloss</b> Approx. 35-40 GU @ 60°. The final gloss depends on various conditions, i.e. application method, applied amount, drying conditions, etc.	
	<b>Color</b> 01 WHITE	
	<b>HSE Information</b> See Safety Data Sheet for further information.	

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