

# Duritan® Two-Pack Pore Surfacers, transparent DT-PS



Product description	
Description	Two-pack pore surfacer for transparent, widespread filling of wood pores. The product is non yellowing and cured with UV light (flood lamp or sunlight).
Range of application	
Description	Almost all wooden furniture in the interior.
Product data	
Product code	DT-PS
Packaging size	Set consisting of: 150 g component A (binding agent) 150 g component B (hardener)
Viscosity at delivery DIN 4 mm (sec.)	pasty
Shelf life - Original batch unopened	at least 2 years
Preparation of substrates	
Raw wooden surfaces. Graduated sanding of wood Carefully remove the sanding dust Coarse-pore wood must be brushed out.	P120, P150, P180 Then prime or insulate with CL- FI or S 7000 first.
Stained wooden surfaces	Sand prior to staining
Processing	
Mix carefully! After taking of the material, the tubes must be closed immediately. Do not interchange the closing caps when closing the tubes.	
Apply the product with spatula, brush or lint-free cloth and carefully remove any excess. The product must first be thoroughly worked into the wood pore crosswise and then lengthwise in the direction of the wood grain.	
During processing, protect the product against direct sunlight in order to avoid premature curing.	
Hardener - Thinner - Additives	
Mixing ratio: 1:1	150 g component A (binding agent) 150 g component B (hardener)
Pot life	up to 1 hour
Application	
Coverage per application (g/m <sup>2</sup> )	30-50
Yield (sq. m/300 g set)	6-10
Drying time @ 20°C	
Flash off time after application	not applicable, because there are no solvents
Exposure time with exposure panel	at least 20 minutes
Rest time before further processing	at least 20 minutes
Drying time	
All times are minimum times and can be increased at will.	
Aftertreatment	
After sanding with P280-320 grit paper, the surface can be retreated with the same product at any time. We recommend using Duritan® three-pack PUR varnishes for the subsequent varnish coat. It is also possible to further coat the surface with Zweihorn® varnishes, e.g., Crystallit® or Variocryl®.	

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