

<b>Product description</b>			<b>Drying time</b>		
Solventborne, opaque, satin matt one pot-three coat system for wooden constructions (profile boards, fascia boards, gable, rafters, etc.), exterior. Also as a isolating primer against knots and extracts as well as for renovation and repairs for old intact paint systems. - wood moisture regulating - high filling properties - good hiding power			Drying at:	Standard atmosphere: 23°C / 50% rel. humidity	Forced at 40°C
			Dust dry	Approx. 6 to 8 hours	approx. 1 - 2 hours
			Sandable	Approx. 24 hours	Approx. 6 to 8 hours
			Recoatable	Approx. 24 hours	Approx. 6 to 8 hours
<b>Colour</b>			<b>Drying</b>		
White and colours from RAL and the Joinery Color Classic collection. Colour tints only on request			The drying process of the coating depends on the applied film thickness and may be delayed when using timber with a high extractive contents or drying in damp/cold conditions. During the drying process, always ensure for adequate temperature and ventilation. If the drying conditions are not met, damages within the coating cannot be excluded.		
<b>Gloss levels</b>			<b>Cleaning of equipment</b>		
Product name		Gloss	With Thinner ST 825 or Turpentine.		
RUBBOL® SF 311		Satin matt	<b>Storage</b>		
	W05	Satin matt	The minimum shelf life in the unopened original container is two years; Storage temperature +5 - +30 ° C. After expiry of the BBD, the product may still be processable, but the product properties may differ from "fresh" material. For that reason, the user must apply expired material with particular attention. Started containers must be closed carefully! Store in a cool but frost-free place.		
<b>Binder type</b>			<b>Disposal</b>		
Alkyd resin			Only empty containers may be recycled. Dispose of material residues according to local regulations. The EC waste code applicable to such material is: 08 01 11		
<b>Pigments</b>			<b>Safety Data Sheet</b>		
Titanium dioxide as well organic and inorganic coloured pigments			Further data in the Material Safety Data Sheet according to 91/155/EEC <a href="http://www.sikkens-wood-coatings.com">www.sikkens-wood-coatings.com</a> Downloads Safety Data Sheets		
<b>Processing</b>					
Brushing Only use in thin coats.					
<b>Consumption</b>					
50 - 160 ml/m2, depending on application method, type and absorption properties of wood (exact values must be established by tests).					
<b>Thinning</b>					
Ready to use. If required, with 5% of ST 825 max.					
<b>Application temperature</b>					
+5 - 30 °C for substrate, air and material at approx. 60 % R.H.					

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability. AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed - in writing - the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2023-09-22 / 30

### Warning

Before use, read the identification and product information. Always follow customary protection measures, even when working with low emission products. This product can, if distributed finely, due to the type of binder have the risk of self-combustion. Dry spray dust and thin dust deposits are flammable and must be removed immediately. When cleaning, it is important to collect deposits and cleaning materials and place them in lockable, non-flammable containers. After cleaning, the waste container should be closed air tight.

### VOC Directive

EC limit value for this product (cat. A/i): 600g/l (2007)/500 g/l (2010). This product contains max. 400 g/l VOC.

### Coating recommendation

Renovation systems: Open joints and cracks can be closed with Kodrin WV Joint Sealing Compound. Substrate preparation: non intact, old and loose coatings must be completely removed. Intact coating should be completely sanded. Raw wood must be impregnated prior to coating, if necessary.

### General instructions

The wood moisture content for the application of Sikkens coating systems should be between 12 % and 15 %. The selected wood, the design and the applied layer thicknesses must comply with current technical standards. All horizontal surfaces shall be bevelled by 15 ° and all edges shall be rounded with a radius of at least 2 mm. Joints and open end grains must be sealed to prevent the ingress of water into the structure. The substrates must be dry, free from dust and grease. The selection and application of the coating, especially the colour shade, is important, too. Dark coatings in the exterior may lead to an elevated surface temperature (up to 80 °C). For use in technical industrial companies. Only to be used in approved and recommended Sikkens Wood Coatings coating systems.

### Notes

The coating system mentioned here is only an example; other systems are possible. Please refer to the relevant Technical Data Sheets and ask your Sikkens Wood Coatings Sales Representative or the factory for advice about coating systems.

All external materials coming into contact with the coating system (e.g. putty, adhesive tapes, sealants, cleaners, etc.) must be tested for compatibility by the user.

With some wood species, discolouration can appear due to natural wood extractives. These discolourations can be avoided by using an isolating sealer and mid-coat.

### Coating system

Impregnation	Cetol WP 567 BPD
Primer	Rubbol SF 311
Mid coat	Rubbol SF 311 Rubbol WF 3310-04-xx
Top coat	Rubbol SF 311 Rubbol WF 3310-04-xx

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