

DURACID COLOR P360

sikkens

WOOD COATINGS

INTERIOR

TECHNOLOGY

Acid Curing

PRODUCT TYPE

Primer

PRODUCT DESCRIPTION

Fast-drying, formaldehyde-free 2K solventborne primer with good filling power.

- quick drying
- good filling power
- formaldehyde-free



COLOUR

White

PACK SIZES

20 KG

SHELF LIFE

12 months in original, unopened package

STORAGE CONDITIONS

Between 15 and 25°C under clean and dry conditions.

SOLID CONTENT

Approx. 65 % by weight

DENSITY (SPECIFIC WEIGHT)

Approx. 1,29 kg/l

DELIVER VISCOSITY

Approx. 140-160 sec DIN Cup 4 @ 23 °C

APPLICATION TEMPERATURE

Between 20-25 °C for substrate, air and material at approx. 55 % R.H.

HARDENER (BY WEIGHT)

Hardener	Pot Life
HAC6404 10:1 by volume	5 Days @ 20 °C




THINNING

TAC9400-M; TAC9402-S

APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure, curtain coater

APPLICATION

			
Processing viscosity DIN 4mm (sec.)	25-30 sec DIN cup @ 23°C	30-50 sec DIN cup 4 @ 23 °C	25-40 sec DIN cup 4 @ 23 °C
Layer Thickness (g/m ²)	120	120	120

DRYING TIME @ 20°C

Sandable	At least 1 hour
Stackable	At least 4 hours

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