

# DURACID COLOR T440

**sikkens**

WOOD COATINGS

INTERIOR

## TECHNOLOGY

Acid Curing

## PRODUCT TYPE

Topcoat

## PRODUCT DESCRIPTION

Solventborne, fast-drying 2K topcoat with a long pot life and high chemical resistance.

- quick drying
- moderate yellowing



## COLOUR

Base Neutral BN00 / Base White BW01

## PACK SIZES

4.6 KG  
5 KG  
18.4 KG  
20 KG

## SHELF LIFE

12 months in original, unopened package

## STORAGE CONDITIONS

Between 15 and 25°C under clean and dry conditions.

## SOLID CONTENT

BW01: Approx. 61 % by weight  
BN00: Approx. 57 % by weight

## DENSITY (SPECIFIC WEIGHT)

BW01: Approx. 1,27 kg/l  
BN00: Approx. 1,11 kg/l

## DELIVER VISCOSITY

Approx. 140-150 sec DIN Cup 4 @ 23 °C

## APPLICATION TEMPERATURE

Between 20-25 °C for substrate, air and material at approx. 55 % R.H.

## HARDENER (BY WEIGHT)

Hardener	Pot Life
HAC6401 10:1 by volume	Approx. 24 Hours

## THINNING

TAC9400-M; TAC9403-F

## APPLICATION METHOD

spray application high/low pressure, curtain coater

## APPLICATION

		
Processing viscosity DIN 4mm (sec.)	25-30 sec DIN cup @ 23°C	25-40 sec DIN cup 4 @ 23 °C
Layer Thickness (g/m <sup>2</sup> )	110	110

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability.

AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed – in writing – the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its

General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2023-01-09 / 9