

# SOLIDO COLOR P320V

**sikkens**

WOOD COATINGS

INTERIOR

## TECHNOLOGY

PU Alkyd

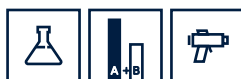
## PRODUCT TYPE

Primer

## PRODUCT DESCRIPTION

PU alkyd white universal primer with very good hiding power and fast drying speed, specially formulated for vertical application.

- high filling and hiding power
- good antisagging properties (up to 200 g/m<sup>2</sup>)
- easy to sand
- closed pores
- fast drying time



## COLOUR

White

## PACK SIZES

5 KG  
20 KG

## SHELF LIFE

24 months

## STORAGE CONDITIONS

Keep cans tightly sealed, in a well ventilated place, with controlled temperature between 10 and 30°C

## SOLID CONTENT

74,6 ± 1%

## DENSITY (SPECIFIC WEIGHT)

1,57 ± 1%

## DELIVER VISCOSITY

50 ± 10 Viscosity at delivery DIN 8 mm in sec.

## PREPARATION OF SUBSTRATES

	Raw wooden surfaces.	P120, P150, P180
	Exotic wood / woods rich in extractives Wood or MDF in wet rooms	Priming with Solido SIS130

## HARDENER (BY WEIGHT)

Hardener	Ratio	Pot Life
HPU6210	50%	Up to 8h

## THINNING

TPU9201-M

## APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure

## APPLICATION

Spray pressure (bar)	1.5 - 3.0	110 - 130
Nozzle size (mm)	2.0 - 2.5	0.33 - 0.38
Thinner to be added (%)	10-15	10-15
Processing viscosity DIN 4mm (sec.)	15-18	15-18
Layer Thickness (g/m <sup>2</sup> )	150	150

## DRYING TIME @ 20°C

Dust dry	At least 10 minutes
Touch dry	At least 25 minutes
Sandable	At least 4 hours

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