

TECHNOLOGY

PU Acrylic

PRODUCT TYPE

Topcoat

PRODUCT DESCRIPTION

Solventborne 2K topcoat for open or closed pores.

- open or closed pore
- non yellowing

**COLOUR**

Clear

GLOSS LEVEL (APPROX. GU @ 60°)

05 / 10 / 20

PACK SIZESQT237-2 - 5 L
QT237-1 - 20 L**SHELF LIFE**

24 months

STORAGE CONDITIONS

Keep cans tightly sealed, in a well ventilated place, with controlled temperature between 10 and 30°C

SOLID CONTENT

21,5% -23,2% depending on gloss level

DENSITY (SPECIFIC WEIGHT)

0,95±1%

DELIVER VISCOSITY

70 ± 5 Viscosity at delivery DIN 4 mm (sec.)

PREPARATION OF SUBSTRATES

Graduated sanding of wood Carefully remove the sanding dust. Coarse-pore wood must be brushed out.

P120,
P150,
P180**HARDENER**

Hardener	Ratio (by weight)
HPU6301	10%

THINNING

TPU9302-M / TPU9303-S

APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure

APPLICATION

Spray pressure (bar)	1.5 - 2.0	110 - 130
Nozzle size (mm)	1.6 - 2.0	0.23 - 0.28
Thinner to be added (%)	20 - 30	20-30
Processing viscosity DIN 4mm (sec.)	15 - 17	15-17
Layer Thickness (g/m²)	100 - 140	100 - 140

DRYING TIME @ 20°C

Dust dry	At least 15 minutes
Touch dry	At least 30 minutes
Sandable	At least 2 hours
Ready for transport	At least 4 hours

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