

Type of Product Waterborne Pigmented Filler	Methods Extruder																
Area of Use Interior Joinery	Application Viscosity Ready for use, delivery viscosity																
Packaging 0840-751001-200 - 20 l	Applied Amount Max. 2x50 g/m ² wet film																
Suitable Top Coat AC, WB Top Coats	Cleaning 8500-070001. Rinse with water after cleaning.																
Notes AQUA LINE FILLER is specially designed for application by extruder. The product has good filling properties and is developed to reduce minor defects in finger joints.	Empty Packaging Disposal according to local regulations.																
Binder Acrylic	Thermal Drying																
Solid Contents Approx. 66 % by weight	<table border="1"> <thead> <tr> <th>Temperature (°C)</th> <th>20</th> <th>40</th> <th>60</th> </tr> </thead> <tbody> <tr> <td>Time to (min)</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Sandable</td> <td>10</td> <td>5</td> <td>2</td> </tr> <tr> <td>Stackable.</td> <td>10</td> <td>5</td> <td>2</td> </tr> </tbody> </table>	Temperature (°C)	20	40	60	Time to (min)				Sandable	10	5	2	Stackable.	10	5	2
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Delivery Viscosity Approx. 24500-26500 mPas Brookfield RV # 7/50 @ 23 °C The viscosity of this product is determined using controlled laboratory conditions, methods and instruments. Any measurements made under other conditions may lead to different results.	IR Drying																
Density Approx. 1,66 kg/l	IRM																
Thinner Water	Time to (sec)																
Shelf Life 12 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.	Sandable 15-30 Stackable 15-30																
Storage Conditions Keep from freezing. Between 15 and 25 °C under clean and dry conditions.	Additional Drying Information Ensure good ventilation when drying waterborne products. The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line.																
	Color Broken white, mat																
	HSE Information See Safety Data Sheet for further information.																

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