

Type of Product Waterborne Pigmented Top Coat	Methods Conventional spraying / Airmix spraying / Airless spraying												
Area of Use Furniture / Interior Joinery	Application Conditions Between 20-25 °C for substrate, air and material at approx. 55 % R.H.												
Packaging 3225-833401-120 - 10.8 L 3225-833401-200 - 18 L 3225-833401-700 - 200 L 3225-833401-820 - 1000 L	Application Viscosity Ready for use, delivery viscosity												
Suitable Primer AQUALITCOLOR AC-PXXX (AQUA SURF XXX)	Applied Amount Approx. 110 g/m ² wet film												
Notes Adjusted to Wood Coatings Color System for waterborne industrial products.	Cleaning 8500-070001. Rinse with water after cleaning.												
Waterborne Products NOTE: Continuous stirring of the product is not recommended. Great risk that the physical properties may change negatively with increase in viscosity and deterioration of the anti foaming ability. If larger packaging such as containers are used contact our technical staff for advice.	Empty Packaging Disposal according to local regulations.												
Binder Acrylic	Thermal Drying <table border="1"> <thead> <tr> <th>Temperature (°C)</th> <th>20</th> <th>40</th> <th>60</th> </tr> </thead> <tbody> <tr> <td>Time to (min)</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Stackable.</td> <td>120</td> <td>30</td> <td>15</td> </tr> </tbody> </table>	Temperature (°C)	20	40	60	Time to (min)				Stackable.	120	30	15
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Solid Contents 45 +/- 2 % by weight	Additional Drying Information Ensure good ventilation when drying waterborne products. The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line.												
Delivery Viscosity 65 +/- 15 sec DIN Cup 4 @ 23 °C	Gloss 40+/- 5 GU @ 60°. The final gloss depends on various conditions, i.e. application method, applied amount, drying conditions, etc.												
Density 1,15 +/- 0,03 kg/l	HSE Information See Safety Data Sheet for further information.												
Thinner Water													
Shelf Life 12 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.													

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