

Type of Product Top Coat Pigmented Waterborne	Storage Conditions During Transportation and Storage the material must not be exposed to temperatures below 5°C. Keep from freezing. Between 15 and 25 °C under clean and dry conditions.												
Area of Use Furniture / Interior Joinery	Methods Conventional spraying / Airmix spraying / Airless spraying												
Packaging 3225-836201-200 - 20 l 3225-836201-820 - 1000 l	Application Conditions Between 20-25 °C for substrate, air and material at approx. 55 % R.H.												
Suitable Primer Aqua Surf	Application Viscosity Ready for use, delivery viscosity												
Waterborne Products NOTE: Continuous stirring of the product is not recommended. Great risk that the physical properties may change negatively with increase in viscosity and deterioration of the anti foaming ability. If larger packaging such as containers are used contact our technical staff for advice.	Applied Amount Approx. 110 g/m ² wet film												
Binder Acrylic	Cleaning 8500-070001. Rinse with water after cleaning.												
Solid Contents Approx. 49 % by weight	Empty Packaging Disposal according to local regulations.												
Delivery Viscosity Approx. 55 sec DIN Cup 4 MM @ 23 °C	Thermal Drying <table border="1"> <tr> <td>Stackable.</td> <td>60</td> <td>30</td> <td>15</td> </tr> <tr> <td>Time to (min)</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Temperature (°C)</td> <td>20</td> <td>40</td> <td>60</td> </tr> </table>	Stackable.	60	30	15	Time to (min)				Temperature (°C)	20	40	60
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Density 1,20 +/- 0,03 kg/l	Additional Drying Information The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line. Ensure good ventilation when drying waterborne products.												
Thinner Water	Gloss 20+/- 5 GU @ 60°. The final gloss depends on various conditions, i.e. application method, applied amount, drying conditions, etc.												
Shelf Life After the expiry date, contact our Technical Staff for an estimation of usability. 12 months in original, unopened package when stored following the storage conditions mentioned below.	HSE Information See Safety Data Sheet for further information.												

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