

Type of Product 2-pack Polyurethane Top Coat	Mixing Ratio Coating : Hardener : Thinner 10:1,5:3 by volume	
Area of Use Exterior Joinery	Application Viscosity Conventional spraying: 30-35 sec DIN cup 4 @ 23 °C	
Packaging 2675-001551-120 - 10 L	Applied Amount Approx. 125 µm wet film	
Suitable Primer US-Grund, D-Dur Primer	Potlife Approx. 4 Hours @ 20 °C	
Notes Suitable for coating exterior doors made of HDF. Can also be used on metal together with a suitable primer, please consult our Technical Staff. Excellent outdoor properties, good surface- and colour resistance.	Cleaning 6500-011001, 6500-008001	
	Empty Packaging Disposal according to local regulations.	
Binder Acrylic resin	Remarks Can be applied with different kinds of spraying equipment, but warm spraying should be avoided.	
Solid Contents Approx. 70 % by weight	Thermal Drying	
Density Approx. 1,51 kg/l	Temperature (°C)	20 40
Hardener 7000-005009 HARDENER 860	Time to (hours)	
Thinner 6500-011001	Handable	8 4-5
Shelf Life 12 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.	Additional Drying Information Please contact our Technical Staff for specific data concerning curing conditions on your line.	
Storage Conditions Between 15 and 25 °C under clean and dry conditions.	Gloss Approx. 35-40 GU @ 60°. The final gloss depends on various conditions, i.e. application method, applied amount, drying conditions, etc.	
Methods Spraying	Color 00 CLEAR BASE	
	HSE Information See Safety Data Sheet for further information.	

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