

Type of Product Nitrocellulose Lacquer	Methods Spraying / Curtain coater															
Area of Use Furniture / Interior Joinery	Application Conditions Between 20-25 °C for substrate, air and material at approx. 55 % R.H.															
Additional Information The product is particularly suitable for use in finishing lines with limited drying capacity.	Application Viscosity 16-30 sec DIN cup 4 @ 20 °C depending on application equipment.															
Packaging 1500-006251-200 - 20 l	Applied Amount Max. 3X100 g/m ² wet film															
Alternative Product Number 20122	Cleaning 6500-008001															
Notes Fast drying cellulose lacquer, which does not contain or release formaldehyde. Especially suited for pine and spruce and does not cause bleeding over resinous knots.	Empty Packaging Disposal according to local regulations.															
Binder Nitrocellulose	Thermal Drying															
Solid Contents Approx. 19 % by weight	<table border="1"> <thead> <tr> <th>Temperature (°C)</th> <th>20</th> <th>50</th> </tr> </thead> <tbody> <tr> <td>Time to (min)</td> <td></td> <td></td> </tr> <tr> <td>Touch dry</td> <td>10</td> <td>3</td> </tr> <tr> <td>Sandable</td> <td>50</td> <td>8</td> </tr> <tr> <td>Stackable.</td> <td>80</td> <td>15</td> </tr> </tbody> </table>	Temperature (°C)	20	50	Time to (min)			Touch dry	10	3	Sandable	50	8	Stackable.	80	15
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Delivery Viscosity Approx. 33-37 sec DIN Cup 4 @ 23 °C.	Additional Drying Information The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line.															
Density Approx. 0,91 kg/l	Gloss Approx. 20-25 GU @ 60°. The final gloss depends on various conditions, i.e. application method, applied amount, drying conditions, etc.															
Thinner 6500-004001	HSE Information See Safety Data Sheet for further information.															
Shelf Life 24 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.																
Storage Conditions Between 15 and 25 °C under clean and dry conditions.																

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