

# EASYFIT T230

**sikkens**

WOOD COATINGS

INTERIOR

## TECHNOLOGY

Nitro

## PRODUCT TYPE

Topcoat

## PRODUCT DESCRIPTION

Solventborne 1K topcoat ideal for renovating old pieces of furniture.

- good filling power
- closed pores
- moderate yellowing



## COLOUR

Clear

## GLOSS LEVEL (APPROX. GU @ 60°)

15 / 25 / 35 / 55

## PACK SIZES

20 L

## SHELF LIFE

24 months

## STORAGE CONDITIONS

Keep cans tightly sealed, in a well ventilated place, with controlled temperature between 10 and 30°C

## SOLID CONTENT

22,5% ± 1

## DENSITY (SPECIFIC WEIGHT)

0,94 +/- 1%

## DELIVER VISCOSITY

60 ± 10 Viscosity at delivery DIN 4 mm (sec.)

## PREPARATION OF SUBSTRATES

	Raw wooden surfaces. Graduated sanding of wood. Carefully remove the sanding dust. Coarse-pore wood must be brushed out	P120, P150, P180
	Stained wooden surfaces	Sand prior to staining
	Exotic wood / woods rich in extractives Wood or MDF in wet rooms	Isolate with QIS160 or SIS130 before.

## THINNING

TNC9102-F

## APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure, curtain coater

## APPLICATION

Spray pressure (bar)	1.5 - 3.0	110 - 130	
Nozzle size (mm)	1.6 - 2.0	0.23 - 0.28	
Thinner to be added (%)	20-40	20-40	20 - 30
Processing viscosity DIN 4mm (sec.)	13-18	13-18	18-22
Layer Thickness (g/m²)	100 - 150	100 - 150	100 - 150

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## DRYING TIME @ 20°C

Dust dry	At least 20 minutes
Touch dry	At least 50 minutes
Ready for transport	At least 12 hours

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