# EASYFIT T230

# SIKKENS

INTERIOR

# TECHNOLOGY

Nitro

# **PRODUCT TYPE**

Topcoat

## **PRODUCT DESCRIPTION**

Solventborne 1K topcoat ideal for renovating old pieces of furniture.

- good filling power
- closed pores
- moderate yellowing



# COLOUR

Clear

GLOSS LEVEL (APPROX. GU @ 60°)

15 / 25 / 35 / 55

#### PACK SIZES

ET230 - 20 L

# SHELF LIFE

24 months

#### **STORAGE CONDITIONS**

Keep cans tightly sealed, i a well ventilated place, with controlled temperature between 10 and  $30^\circ\text{C}$ 

# SOLID CONTENT

22,5% ± 1

#### **DENSITY (SPECIFIC WEIGHT)**

0,94 +/- 1%

## **DELIVER VISCOSITY**

60 ± 10 Viscosity at delivery DIN 4 mm (sec.)

#### **PREPARATION OF SUBSTRATES**

Raw wooden surfaces. Graduated sanding of wood. Carefully remove the sanding dust. Coarse-pore wood must be brushed out	P120, P150, P180
Stained wooden surfaces	Sand prior to staining
Exotic wood / woods rich in extractives Wood or MDF in wet rooms	Isolate with QIS160 or SIS130 before.

#### **APPLICATION METHOD**

Spray application airmix/airless, spray application high/low pressure, curtain coater

# APPLICATION

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Spray pressure (bar)	1.5 - 3.0	110 - 130	
Nozzle size (mm)	1.6 - 2.0	0.23 - 0.28	
Thinner to be added (%)	20-40	20-40	20 - 30
Processing viscosity DIN 4mm (sec.)	13-18	13-18	18-22
Layer Thickness (g/m²)	100 - 150	100 - 150	100 - 150

#### DRYING TIME @ 20°C

Dust dry	At least 20 minutes	
Touch dry	At least 50 minutes	
Ready for transport	At least 12 hours	

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably trough trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability.

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