Diadur® Plus 2K-PUR Klarlack DD + 8 DD + 9



Proc		

Two-pack, solvent-thinnable, lightfast, clear PU topcoat with integrated light stabilizers. It Description protects light wood against premature yellowing due to solar radiation.

Range of application

Almost all wooden furniture in the interior. Description Open- or closed-pore coatings. Top coat on Wigranit® Novacolor WNC/colour paint.

Product data			
Product code	DD+8 DD+9		
Packaging size	5l 25l		
Viscosity at delivery DIN 4 mm (sec.)	25 ± 2		
Shelf life - Original container unopened	at least 2 years		

Gloss levels		
Product number	Gloss level	DIN 67530 Angle of 60°
DD+8	semi gloss	30 ± 2
DD+9	semi matt	15 ± 2

Preparation of substrates



Raw wooden surfaces. Graduated sanding P120, of wood Carefully remove the sanding dust P150, Coarse-pore wood must be brushed out. P180

Processing



Stir thoroughly!

Hardener - Thinner - Additives

PUR 5085	Hardening	10% PUR 5085
	Dilution	S 9004 normal drying S 9029 slow drying
	Pot life 20°C, 65% rel. humidity	up to 36 hours

Application		
Spray pressure (bar)	1.5-2.0	110-130
Nozzle size (mm)	1.6-2.0	0.23-0.28
Thinner to be added (%)	0-20	0-20
Processing viscosity DIN 4mm (sec.)	20	20
Coverage per application (g/m²)	100-120	100-120
Coverage (m²/l)	6-8	6-8

Drying time @ 20°C	
Dust dry	at least 20 minutes
Touch dry	at least 1 hour
Ready for transport	at least 12 hours
Sandable	at least 2 hours

Aftertreatment

After sanding with P280-320 grit paper, the surface can be retreated with the same product at any time.

Test standards



DIN 68861/1B Chemical exposure of furniture surfaces



Materials and articles in contact with foodstuffs / plastics based on UNI EN 1186-5: 2003



EN 1399 Resistant when cigarettes are put out or burnt on the surface.



Extremely heat resistant, therefore suitable for catering applications. Short-term exposure to heat of 150 °C without leaving any marks.



EN 71-3 Migration of soluble heavy metals



DIN 53160 Part 1 and 2 Resistance to saliva and sweat



General appraisal certificate with regard to low flammability according to DIN 4102/B1 on hardly inflammable B1-tested wooden particle boards, even veneered.



Requirement for furniture surfaces in regards to their resistance to temperature changes

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