

DURACID FF D-T260-10
2050-023101

AkzoNobel

Type of Product Lacquer Transparent Acid Curing 2-pack	Storage Conditions Between 15 and 25 °C under clean and dry conditions.			
Area of Use Interior Joinery / Furniture	Methods Spraying / Curtain coater			
Additional Information The product contains less than 1% aromatic solvents based on the application-mix.	Application Conditions Between 20-25 °C for substrate, air and material at approx. 55 % R.H.			
Packaging 2050-023101-120 - 10 l 2050-023101-200 - 20 l	Mixing Ratio Coating : Hardener : Thinner 10:0,5:1 by volume			
Acid Curing Products Acid curing lacquers might cause a red discoloration on for example beech, birch and pine.	Application Viscosity 15-40 sec DIN cup 4 @ 20 °C depending on application equipment. Amount- and choice of thinner depend of application- and line conditions.			
Remarks 1 This is a formaldehyde free product.	Applied Amount 2 X 110 g/m ² wet film			
Binder Amino resins / Alkyd	Potlife Approx. 5 Days or 120 Hours @ 20 °C, catalyzed with 7200-006001 and thinned with 6500-004001 or 6500-002001 @ Approx. 14 Hours @ 20 °C, catalyzed with 7200-007001 and thinned with 6500-004001 or 6500-002001 @			
Solid Contents Approx. 44 % by weight	Cleaning 6500-008001			
Delivery Viscosity Approx. 80-100 sec DIN Cup 4 @ 23 °C.	Empty Packaging Disposal according to local regulations.			
Density Approx. 1,00 kg/l	Thermal Drying			
Hardener 7200-006001 HARDENER FF 7200-007001 HAC6404	Temperature (°C)	20	40	60
Thinner 6500-004001 THINNER 112 (quick) 6500-002001 THINNER 110 (slow)	Time to (min)			
	Sandable	60	20	10
	Stackable.	180	40	15
Shelf Life After the expiry date, contact our Technical Staff for an estimation of usability. 12 months in original, unopened package when stored following the storage conditions mentioned below.				

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability. AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed - in writing - the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2021-02-17 / 1

EMEA HQ
Akzo Nobel Industrial Coatings AB SE-205 17 Malmö Tel. +46 40 35 50 00 Fax +46 40 35 51 32 www.akzonobel.com/wood

AkzoNobel

DURACID FF D-T260-10



IR Drying	
IRM	
Time to (sec)	
Sandable	60-120
Stackable	60-120

Additional Drying Information
The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line.

Gloss
Approx. 10 GU @ 60°.

HSE Information
See Safety Data Sheet for further information.

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability. AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed - in writing - the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2021-02-17 / 1

EMEA HQ
Akzo Nobel Industrial Coatings AB SE-205 17 Malmö Tel. +46 40 35 50 00 Fax +46 40 35 51 32 www.akzonobel.com/wood

