

AQUA PRINT OAK

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3200-319001

AkzoNobel

Type of Product Primer Pigmented Waterborne	Methods Smooth roller coater
Area of Use Interior Joinery / Flat Panels / MDF	Application Conditions Between 20-35 °C for substrate, air and material at approx. 55 % R.H.
Packaging 3200-319001-826 - 1000 KG 3200-319001-200 - 20 l 3200-319001-820 - 1000 l	Application Viscosity Ready for use, delivery viscosity
Remarks 1 Continuous stirring of the product is recommended to avoid settling of pigments. To avoid generating foam the stirring must be moderate.	Applied Amount Approx. 15-60 g/m ² wet film
Binder Acrylic	Cleaning Water, if necessary with soap added. or 8500-070001. Rinse with water after cleaning.
Solid Contents 63 +/- 2 % by weight	Empty Packaging Disposal according to local regulations.
Delivery Viscosity 35 +/- 15 sec DIN Cup 8 @ 23 °C	Remarks 3 Stirr well before use.
Density 1,68 +/- 0,03 kg/l	Additional Drying Information The drying depends on various conditions, i.e. application method, applied amount, time, etc. Ensure good ventilation when drying waterborne products. Please contact our Technical Staff for specific data concerning curing conditions on your line.
pH value 7,5-9,0	Color Yellow
Thinner Water	HSE Information See Safety Data Sheet for further information.
Shelf Life 12 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.	
Storage Conditions Between 15 and 25 °C under clean and dry conditions. Keep from freezing. During Transportation and Storage the material must not be exposed to temperatures below 5°C.	

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