

<p>Type of Product</p> <p>Waterborne Pigmented Primer and Top Coat</p>	<p>Shelf Life</p> <p>12 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.</p>												
<p>Area of Use</p> <p>Exterior Joinery</p>	<p>Storage Conditions</p> <p>Between 15 and 25 °C under clean and dry conditions. Keep from freezing.</p>												
<p>Additional Information</p> <p>Maintenance: Any damage arising during transportation or fitting should be repaired immediately to avoid moisture damages. Generally when showing deterioration the surface coating should be refinished.</p>	<p>Methods</p> <p>Spraying</p>												
<p>Packaging</p> <p>5275-778201-200 - 20 L 5275-778201-650 - 120 L 5275-778201-820 - 1000 L</p>	<p>Application Conditions</p> <p>Between 20-25 °C for substrate, air and material at approx. 55 % R.H.</p>												
<p>Suitable Primer</p> <p>Aqua Combi WA 20 TX S0502-Y, US Grund, D-Dur Primer, Rubbol WP 198</p>	<p>Application Viscosity</p> <p>Ready for use, delivery viscosity</p>												
<p>Suitable Top Coat</p> <p>Rubbol WF 33XX</p>	<p>Applied Amount</p> <p>Approx. 125-175 µm wet film</p>												
<p>Notes</p> <p>AQUA COMBI WA 20 is fast drying, has good filling and surface hardness and good stacking properties. Can also be used as primer. Normally the product is used in 2 coats. If used as primer and colored topcoat is needed. Rubbol WF 33XX is suitable.</p>	<p>Cleaning</p> <p>8500-070001. Rinse with water after cleaning.</p>												
<p>Binder</p> <p>Acrylic</p>	<p>Empty Packaging</p> <p>Disposal according to local regulations.</p>												
<p>Solid Contents</p> <p>Approx. 52 % by weight</p>	<p>Thermal Drying</p> <table border="1"> <thead> <tr> <th>Temperature (°C)</th> <th>20</th> <th>40</th> </tr> </thead> <tbody> <tr> <td>Time to (min)</td> <td></td> <td></td> </tr> <tr> <td>Handable</td> <td>60</td> <td>15</td> </tr> <tr> <td>Stackable.</td> <td>180-240</td> <td>60</td> </tr> </tbody> </table>	Temperature (°C)	20	40	Time to (min)			Handable	60	15	Stackable.	180-240	60
Temperature (°C)	20	40											
Time to (min)													
Handable	60	15											
Stackable.	180-240	60											
<p>Delivery Viscosity</p> <p>Approx. 37-43 sec DIN Cup 6 @ 23 °C</p>	<p>Additional Drying Information</p> <p>Please contact our Technical Staff for specific data concerning curing conditions on your line.</p>												
<p>Density</p> <p>Approx. 1,24 kg/l</p>	<p>Gloss</p> <p>Approx. 20 GU @ 60°. The final gloss depends on various conditions, i.e. application method, applied amount, drying conditions, etc.</p>												
<p>Thinner</p> <p>Water, 0-10 % depending on application method.</p>													

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability. AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed – in writing – the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2022-07-06 / 8

Color
NCS S 0502-Y
HSE Information
See Safety Data Sheet for further information.

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability. AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed – in writing – the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2022-07-06 / 8

EMEA HQ
Akzo Nobel Industrial Coatings AB SE-205 17 Malmö Tel. +46 40 35 50 00 Fax +46 40 35 51 32 www.akzonobel.com/wood