

Type of Product	Waterborne Pigmented Primer																		
Area of Use	Interior Joinery																		
Additional Information	Furniture and fittings used in wet rooms need special attention. Please contact our technical staff for advice.																		
Packaging	3200-793001-200 - 20 l																		
Suitable Top Coat	Aqua Interior OP, Superior, Supercryl, Supercryl TX, TX 200, Proff 355																		
Notes	Aqua Surf 793 has good hiding properties and is above all designed for re-painting of kitchen joinery. The special good wetting properties mean good adhesion to the different surfaces that can occur.																		
Waterborne Products	NOTE: Continuous stirring of the product is not recommended. Great risk that the physical properties may change negatively with increase in viscosity and deterioration of the anti foaming ability. If larger packaging such as containers are used contact our technical staff for advice.																		
Binder	Acrylic																		
Solid Contents	Approx. 46 % by weight																		
Delivery Viscosity	Approx. 110-140 sec DIN Cup 4 @ 23 °C																		
Density	Approx. 1,27 kg/l																		
Thinner	Water																		
Shelf Life	12 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.																		
Storage Conditions	Between 15 and 25 °C under clean and dry conditions. Keep from freezing. Must not be exposed to temperatures below 5°C.																		
Methods	Airless spraying / Conventional spraying / Curtain coater																		
Application Conditions	Between 20-25 °C for substrate, air and material at approx. 55 % R.H.																		
Application Viscosity	Ready for use, delivery viscosity																		
Applied Amount	Approx. 120 g/m ² wet film																		
Cleaning	Water and/or 8500-070001. Rinse with water after cleaning.																		
Empty Packaging	Disposal according to local regulations.																		
Thermal Drying	<table border="1"> <thead> <tr> <th>Temperature (°C)</th> <th>20</th> <th>40</th> <th>60</th> </tr> </thead> <tbody> <tr> <td>Time to (min)</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Sandable</td> <td>120</td> <td>60</td> <td>15</td> </tr> <tr> <td>Stackable.</td> <td>120</td> <td>60</td> <td>15</td> </tr> </tbody> </table>			Temperature (°C)	20	40	60	Time to (min)				Sandable	120	60	15	Stackable.	120	60	15
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Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability. AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed - in writing - the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2021-02-17 / 1

Additional Drying Information

Ensure good ventilation when drying waterborne products. The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line.

Color

White

HSE Information

See Safety Data Sheet for further information.

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EMEA HQ

Akzo Nobel Industrial Coatings AB SE-205 17 Malmö Tel. +46 40 35 50 00 Fax +46 40 35 51 32 www.akzonobel.com/wood