

**LP220 TIX-20
B01
2150-773201**

Type of Product 2-pack Acid Curing Pigmented Top Coat	Hardener 7200-003001
Area of Use Furniture / Interior Joinery	Thinner 6500-004001
Additional Information The product is particularly suitable for use in finishing lines with limited drying capacity. The product is thixotropic with good sag resistance, which also makes it suitable for application on edges and profiles.	Shelf Life 24 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.
Packaging 2150-773201-120 - 10 l 2150-773201-800 - 1000 l	Storage Conditions Between 15 and 25 °C under clean and dry conditions.
Suitable Primer UV Sealer/Primer, Acid curing Primer	Methods Spraying / Curtain coater
Notes LP220 is adjusted to Wood Coatings Color System. Fast drying.	Mixing Ratio Coating : Hardener 10 : 1 (by volume)
Acid Curing Products The product fulfils the E1 requirement with respect to the emission of formaldehyde. This means that the product, when used under the conditions recommended by us, has a formaldehyde emission of less than 0.124 mg/m ³ air (tested acc. to EN 717-1). As a number of factors, such as quality of substrate, drying conditions, film thickness etc. may have an effect on the final formaldehyde emission, the end-product must be tested in each specific case to verify the actual emission level.	Application Viscosity Conventional spraying: 18-25 sec DIN cup 4 @ 23 °C Airless spraying: 20-35 sec DIN cup 4 @ 23 °C Curtain coating: 35-45 sec DIN cup 4 @ 23 °C
Binder Alkyd / Amino resins	Applied Amount Max. 3x120 g/m ² wet film
Solid Contents Approx. 62 % by weight	Potlife Approx. 24 Hours @ 23 °C
Delivery Viscosity Thixotropic	Cleaning Cleaning thinner or 6500-008001
Density Approx. 1,24 kg/l	Empty Packaging Disposal according to local regulations.
	Thermal Drying
	Temperature (°C)
	Time to (min)
	Sandable
	Stackable.
	20
	50
	80
	120
	15
	20
	15

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability. AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed - in writing - the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2021-02-17 / 1

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IR Drying	
IRM	
Time to (sec)	
Sandable	120
Stackable	180

Additional Drying Information

The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line.

Gloss

Approx. 20 GU @ 60°. The final gloss depends on various conditions, i.e. application method, applied amount, drying conditions, etc.

Color

WHITE 01

HSE Information

See Safety Data Sheet for further information.

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