RUBBOL[®] WP 123 5278-719001-200





Product description

Waterborne, white primer and mid coat for wooden constructions made of pine wood, exterior and interior. good sanding properties - characteristic smell - delay the yellowing on knots

Colour

White

Binder type

Acrylic alkyd resin combination

Pigments

Titanium dioxide

Density (specific weight)

Approx. 1.30 kg/l

Packaging

5278-719001-200 - 20 L

Processing

Spraying, brushing machine Wet film thickness: 125 to max. 150 μm

Consumption

125 - 150 ml/m2, depending on applied wet film thickness per coat without overspray.

Thinning

Ready to use. If necessary with water max. 5 %.

Application temperature

15 - 25 °C for substrate, air and material at approx. 60 % relative humidity of air

Drying time

Drying at:	Standard atmosphere: 23°C / 50% rel. humidity	Forced at 40°C
Dust dry	approx. 60 minutes	approx. 30 minutes
Sandable	approx. 2 hours	approx. 45 minutes
Recoatable	approx. 4 - 6 hours	approx. 1 - 2 hours

Drying

The drying process of the coating depends on the applied film thickness and may be delayed when using timber with a high extractive contents or drying in damp/cold conditions. During the drying process, always ensure for adequate temperature and ventilation. If the drying conditions are not met, damages within the coating cannot be excluded. To achieve optimal isolating properties, a curing time of minimal 8 hours is required!

Cleaning of equipment

Clean with water immediately after use and, if required, add some commercially available washing-up liquid or ST 830.

Storage

The minimum shelf life (BBD) in the unopened original container is one year; Storage temperature +5 - +30 ° C. After expiry of the BBD, the product may still be processable, but the product properties may differ from "fresh" material. For that reason, the user must apply expired material with particular attention. Started containers must be closed carefully! Store in a cool but frost-free place. Isocyanate hardeners are moisture-sensitive. Always store in tightly closed containers.

Disposal

Only empty containers may be recycled. Dispose of material residues according to local regulations. The EC waste code applicable to such material is: 08 01 12

Safety Data Sheet

Further data in the Material Safety Data Sheet according to 91/155/EEC www.sikkens-wood-coatings.com Downloads Safety Data Sheets

Warning

Before use, read the identification and product information. Always follow customary protection measures, even when working with low emission products.

VOC Directive

EC limit value for this product (cat. A/d): 150 g/l (2007) / 130 g/l (2010). This product contains max. 45 g/l VOC.

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EMEA HQ

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SIKKENS WOOD COATINGS

General instructions

The wood moisture content for the application of Sikkens coating systems should be between 12 % and 15 %. The selected wood, the design and the applied layer thicknesses must comply with current technical standards. All horizontal surfaces shall be bevelled by 15 ° and all edges shall be rounded with a radius of at least 2 mm. Joints and open end grains must be sealed to prevent the ingress of water into the structure. The substrates must be dry, free from dust and grease. The selection and application of the coating, especially the colour shade, is important, too. Dark coatings in the exterior may lead to an elevated surface temperature (up to 80 °C).

To ensure correct adhesion of the following coating system, the paint system should not be sanded down to the substrate.

For use in technical industrial companies. Only to be used in approved and recommended Sikkens Wood Coatings coating systems.

Notes

The coating system mentioned here is only an example; other systems are possible. Please refer to the relevant Technical Data Sheets and ask your Sikkens Wood Coatings Sales Representative or the factory for advice about coating systems.

All external materials coming into contact with the coating system (e.g. putty, adhesive tapes, sealants, cleaners, etc.) must be tested for compatibility by the user.

With some wood species, discolouration can appear due to natural wood extractives. These discolourations can be avoided by using an isolating sealer and mid-coat.

System recommendation for semi stable and nonstable elements

Impregnation	Cetol WP 567 BPD	
Primer	Rubbol WP 123	
Top coat	Rubbol WF 3310-03-xx Rubbol WF 3311-03-xx Rubbol WP 123	

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