

# SOLIDO COLOR P310

**sikkens**

WOOD COATINGS

INTERIOR

## TECHNOLOGY

PU Alkyd

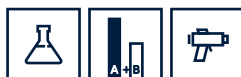
## PRODUCT TYPE

Primer

## PRODUCT DESCRIPTION

Easy-to-use solventborne 2K PU alkyd white universal primer with good hiding power.

- good hiding power
- Good sagging resistance



## COLOUR

White

## PACK SIZES

20 KG

## SHELF LIFE

24 months

## STORAGE CONDITIONS

Keep cans tightly sealed, in a well ventilated place, with controlled temperature between 10 and 30°C

## SOLID CONTENT

75.4% ± 1%

## DENSITY (SPECIFIC WEIGHT)

1,56 ± 1%

## DELIVER VISCOSITY

50 ± 5 Viscosity at delivery DIN 8 mm (sec.)

## PREPARATION OF SUBSTRATES

	Raw wooden surfaces. Graduated sanding of wood. Carefully remove the sanding dust. Coarse-pore wood must be brushed out	P120, P150, P180
	Exotic wood / woods rich in extractives Wood or MDF in wet rooms	Priming with Solido SIS130

## APPLICATION TEMPERATURE

Between 20-25 °C for substrate, air and material at approx. 55 % R.H.

## HARDENER (BY WEIGHT)

Hardener	Ratio	Pot Life
HPU6210	50%	Up to 6h

## THINNING

TPU9201-M

## APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure

## APPLICATION

Spray pressure (bar)	1.5 - 3.0	110 - 130
Nozzle size (mm)	2.0 - 2.5	0.33 - 0.38
Thinner to be added (%)	10	10
Processing viscosity DIN 4mm (sec.)	21 - 27	21 - 27
Layer Thickness (g/m²)	150	150

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## DRYING TIME @ 20°C

Dust dry	At least 10 minutes
Touch dry	At least 25 minutes
Sandable	At least 4 hours

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