

# AQUALIT COLOR P382

**sikkens**

WOOD COATINGS

INTERIOR

## TECHNOLOGY

Waterborne

## PRODUCT TYPE

Primer

## PRODUCT DESCRIPTION

A 2% co solvent 1K waterborne white primer with good filling power that ensures less swelling of MDF. Can occasionally be used as a primer for solventborne products in the Quantum and Solido Range, when a lower mechanical resistance is acceptable.

- good filling power, especially on MDF edges
- only 2% co solvent
- less swelling of MDF
- can occasionally be used as a primer for solventbased products of the Quantum and Solido Range when a lower mechanical resistance is accepted
- high sagging resistance



## COLOUR

White

## PACK SIZES

ACP382 - 20 KG

## SHELF LIFE

12 months

## STORAGE CONDITIONS

Keep cans tightly sealed, in a well ventilated place, with controlled temperature between 10 and 30°C

## SOLID CONTENT

55,5% ± 1%

## DENSITY (SPECIFIC WEIGHT)

1,37 +/- 1%

## DELIVER VISCOSITY

40 ± 5 DIN CUP 6

## PREPARATION OF SUBSTRATES



Raw wooden surfaces. Graduated sanding of wood. Carefully remove the sanding dust. Coarse-pore wood must be brushed out

P120,  
P150,  
P180



## THINNING

tap water

## APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure

## APPLICATION

|                         |  |  |
|-------------------------|--|--|
| Spray pressure (bar)    | 1.5 - 3.0  | 110 - 130  |
| Nozzle size (mm)        | 2.0 - 2.5  | 0.33 - 0.38  |
| Thinner to be added (%) | 0 - 10   | 0 - 5  |
| Layer Thickness (g/m²)  | 100 - 120  | 100 - 120  |

## DRYING TIME @ 20°C

|           |                     |
|-----------|---------------------|
| Touch dry | At least 30 minutes |
| Dust dry  | At least 1 hour     |
| Sandable  | At least 2 hours    |

## TEST STANDARDS



EN 71-3 Migration of soluble heavy metals / DIN 53160 Part 1 and 2 Resistance to saliva and sweat

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