

**Product description**

Hardener for waterborne, two-component PU lacquers.

**Colour**

Colourless

**Binder type**

Isocyanat

**Density (specific weight)**

Approx. 1.00 kg/l

**Packaging**

5242002 - 0.5 KG

**Processing**

For specifications regarding mixing ratio and pot life, please refer to the Technical Data Sheet of the lacquer.

**Application temperature**

15 - 25 °C for substrate, air and material at approx. 60 % relative humidity of air

**Cleaning of equipment**

Clean with water immediately after use and, if required, add some commercially available washing-up liquid or ST 830.

**Storage**

The minimum shelf life in the unopened original container is one year; Storage temperature +5 - +30 ° C. Carefully close containers already opened! Store in a cool but frost-free place.

After expiry of the BBD, the product may still be processable, but the product properties may differ from "fresh" material. For that reason, the user must apply expired material with particular attention.

Isocyanate hardeners are moisture-sensitive. Always store in tightly closed containers.

**Disposal**

Only empty containers may be recycled. Dispose of material residues according to local regulations. The EC waste code applicable to such material is: 08 01 11

**Safety Data Sheet**

Further data in the Material Safety Data Sheet according to 91/155/EEC [www.sikkens-wood-coatings.com](http://www.sikkens-wood-coatings.com)  
Downloads Safety Data Sheets

**Warning**

Before use, read the identification and product information. Always follow customary protection measures, even when working with low emission products.

**VOC Directive**

Not subject to marking.

**General instructions**

For use in technical industrial companies. Only to be used in approved and recommended Sikkens Wood Coatings coating systems.

**Notes**

Please observe the corresponding technical data sheet and demand a consultation with a Sikkens employee or contact the factory.

**Use in**

Cetol WM 651

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability. AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed – in writing – the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2020-05-29 / 6

**EMEA HQ**

Akzo Nobel Hilden GmbH ● Düsseldorf Str. 96 - 100 ● 40721 Hilden ● Germany ● [www.akzonobel.com/wood](http://www.akzonobel.com/wood)

AN\_204450\_060919

1/1