

# SOLIDO COLOR P330H

**sikkens**

WOOD COATINGS

INTERIOR

## TECHNOLOGY

PU Alkyd

## PRODUCT TYPE

Primer

## PRODUCT DESCRIPTION

High covering solventborne 2K PU alkyd white primer with excellent hiding power, specially formulated for horizontal application, producing a smooth surface.

- good filling power
- excellent hiding power
- high flexibility
- closed pores
- moderate yellowing



## COLOUR

White

## PACK SIZES

20 KG

## SHELF LIFE

24 months

## STORAGE CONDITIONS

Keep cans tightly sealed, in a well ventilated place, with controlled temperature between 10 and 30°C

## SOLID CONTENT

73.7 ± 1%

## DENSITY (SPECIFIC WEIGHT)

1.42 ± 1%

## DELIVER VISCOSITY

55 ± 10 sec. in DIN 8mm

## PREPARATION OF SUBSTRATES

	Raw wooden surfaces.	P120, P150, P180
	Exotic wood / woods rich in extractives Wood or MDF in wet rooms	Priming with Solido SIS130

## HARDENER (BY WEIGHT)

Hardener	Ratio	Pot Life
HPU6202	50%	Up to 3h

## THINNING

TPU9201-M  
TPU9303-S

## APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure

## APPLICATION

		
Spray pressure (bar)	1.5 - 3.0	110 - 130
Nozzle size (mm)	2.0 - 2.5	0.33 - 0.38
Thinner to be added (%)	20-35	20-35
Processing viscosity DIN 4mm (sec.)	14 - 16	14 - 16
Layer Thickness (g/m <sup>2</sup> )	120-140	120-140

## DRYING TIME @ 20°C

Dust dry	At least 20 minutes
Touch dry	At least 1 hour
Sandable	At least 12 hours

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