

DURACID COLOR T460

sikkens

WOOD COATINGS

INTERIOR

TECHNOLOGY

Acid Curing

PRODUCT TYPE

Topcoat

PRODUCT DESCRIPTION

Quick drying 2K solventborne topcoat with a formaldehyde-free formula.

- aromatic < 1%
- formaldehyde-free
- moderate yellowing



COLOUR

Base Neutral BN00 / Base White BW01

PACK SIZES

DCT460-2 - 4.6 KG
DCT460-4 - 5 KG

SHELF LIFE

24 months in original, unopened package

STORAGE CONDITIONS

Between 15 and 25°C under clean and dry conditions.

SOLID CONTENT

BN00: 53% ± 1%
BW01: 62% ± 1%

DENSITY (SPECIFIC WEIGHT)

BN00: Approx. 1,03
BW01: Approx. 1,33

DELIVER VISCOSITY

140 - 150 Viscosity at delivery DIN 4 mm (sec.)

APPLICATION TEMPERATURE

Between 20-25 °C for substrate, air and material at approx. 55 % R.H.

HARDENER

Hardener	Pot Life
HAC6404 10:1 by volume	2 Days @ 20 °C

THINNING

TAC9400-M; TAC9402-S

APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure, curtain coater

APPLICATION

		
Processing viscosity DIN 4mm (sec.)	25-30 sec DIN cup @ 23°C	25-40 sec DIN cup 4 @ 23 °C
Layer Thickness (g/m ²)	110	110

DRYING TIME @ 20 °C

Stackable	At least 10 hours
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