

# DURACID COLOR T460

**sikkens**

WOOD COATINGS

INTERIOR

## TECHNOLOGY

Acid Curing

## PRODUCT TYPE

Topcoat

## PRODUCT DESCRIPTION

Quick drying 2K solventborne topcoat with a formaldehyde-free formula.

- aromatic < 1%
- formaldehyde-free
- moderate yellowing



## COLOUR

Base Neutral BN00 / Base White BW01

## PACK SIZES

4.6 KG  
5 KG  
18.4 KG  
20 KG

## SHELF LIFE

12 months in original, unopened package

## STORAGE CONDITIONS

Between 15 and 25°C under clean and dry conditions.

## SOLID CONTENT

BN00: 53% ± 1%  
BW01: 62% ± 1%

## DENSITY (SPECIFIC WEIGHT)

BN00: Approx. 1,03  
BW01: Approx. 1,33

## DELIVER VISCOSITY

140 - 150 Viscosity at delivery DIN 4 mm (sec.)

## APPLICATION TEMPERATURE

Between 20-25 °C for substrate, air and material at approx. 55 % R.H.

## HARDENER (BY WEIGHT)

| Hardener               | Pot Life       |
|------------------------|----------------|
| HAC6404 10:1 by volume | 5 Days @ 20 °C |

## THINNING

TAC9400-M; TAC9402-S

## APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure, curtain coater

## APPLICATION

|  |  |                                |
|--|---|--------------------------------|
| Processing viscosity<br>DIN 4mm (sec.) | 25-30 sec DIN<br>cup @ 23°C   | 25-40 sec DIN cup<br>4 @ 23 °C |
| Layer Thickness (g/m²)                 | 110   | 110                            |

## DRYING TIME @ 20°C

|           |                   |
|-----------|-------------------|
| Stackable | At least 10 hours |
|-----------|-------------------|

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