

**TECHNOLOGIE**

Säurehärtung

**PRODUKTART**

Grundierung

**PRODUKTBESCHREIBUNG**

Schnelltrocknender, formaldehydfreier 2K Füller auf Lösemittelbasis mit guter Füllkraft.

- schnelle Trocknung
- gute Füllkraft
- formaldehydfrei

**FARBTON**

weiß

20 KG

**HALTBARKEIT**

12 Monate im originalen, ungeöffneten Gebinde.

**LAGERBEDINGUNGEN**

Zwischen 15 und 25 ° C unter sauberen und trockenen Bedingungen.

**FESTKÖRPER**

Ca. 65 % zu Gewicht

**DICHTE**

Ca. 1,29 kg/l

**LIEFERVISKOSITÄT**

Ca. 140-160 Sek. DIN Becher 4 @ 23 ° C

**VERARBEITUNGSTEMPERATUR**

Zwischen 20-25 °C für Substrat, Luft und Material bei ca. 55 % Raumfeuchte

**HÄRTER (NACH GEWICHT)**

HAC6404 10: 1 nach Volumen	5 Tage bei 20 ° C
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**VERDÜNNUNG**

TAC9400-M; TAC9402-S

**APPLIKATIONSVERFAHREN**

Lackierapplikation Airmix/Airless, Lackierapplikation Hoch-Niederdruck, Gießmaschine

**APPLIKATION**

Verarbeitungsviskosität DIN 4mm (sec.)	25-30 Sek. Din Becher @ 23 ° C	30-50 Sek. Din Becher 4 @ 23 ° C	25-40 Sek. Din Becher 4 @ 23 ° C
Schichtdicke (g/m²)	120	120	120

**TROCKENZEIT BEI 20°C.**

Schleifbar	ab 1 Stunde
Stapelbar	ab 4 Stunden

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