

DURACID COLOR P330

sikkens

WOOD COATINGS

INTERIOR

TECHNOLOGY

Acid Curing

PRODUCT TYPE

Primer

PRODUCT DESCRIPTION

Solventborne thixotropic 2K white primer with good sag resistance. Suitable for application on edges and profiles.

- good antisagging properties
- aromatic < 1%



COLOUR

White

PACK SIZES

20 KG

SHELF LIFE

12 months in original, unopened package

STORAGE CONDITIONS

Between 15 and 25°C under clean and dry conditions.

SOLID CONTENT

Approx. 77 % by weight

DENSITY (SPECIFIC WEIGHT)

Approx. 1,36 kg/l

DELIVER VISCOSITY

Approx. 2600-2800 mPas Brookfield LV # 4/60 @ 23°C

APPLICATION TEMPERATURE

Between 20-25 °C for substrate, air and material at approx. 55 % R.H.

HARDENER (BY WEIGHT)

Hardener	Pot Life
HAC6401 10:1-1,5 by volume	Approx. 24-48 Hours @ 23 °C




THINNING

TAC9400-M; TAC9402-S

APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure, curtain coater

APPLICATION

			
Processing viscosity DIN 4mm (sec.)	22-28 sec DIN cup 4 @ 23°C	30-45 sec DIN cup 4 @ 23°C	25-35 sec DIN cup 4 @ 23°C
Layer Thickness (g/m ²)	120	120	120

DRYING TIME @ 20°C

Sandable	At least 2 hours
Stackable	At least 12 hours

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