# Variocryl® Color Effektlack VCC-GOLD VCC-MB VCC-PGB



## **Product description**

Water-thinnable, lightfast two-pack PUR effect paint with high sparkle finish. Can be used for making metallic paints of all colours or as additive for glitter effects in the varnish systems Variocryl® or Duocryl.

## Range of application

Almost all wooden furniture in the interior.

Description Ideally suitable in compositions with Variofill VF.

Product data	
Product code	VCC-GOLD VCC-PGB VCC-MB
Packaging size	3 kg
Viscosity at delivery DIN 4 mm (sec.)	60-100
VOC Directive EC limit value for this product (cat. A/e): 130 g/l (2010)	This product contains max. 103 g/l VOC.
Shelf life – Original container unopened	at least 1 year

## **Gloss levels**

Product number

VCC-GOLD

**VCC-PGB** 

## **Preparation of substrates**



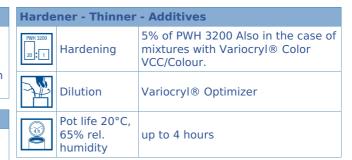
MDF - not affected by moisture

Apply Variofill VF until a closed, even surface is obtained. Final sanding of the primer with grain size P280 - P320.

## **Processing**



Stir thoroughly!



Application	
Spray pressure (bar)	1.5-3.0
Nozzle size (mm)	1.6-2.0
Thinner to be added (%)	5-10
Processing viscosity DIN 4mm (sec.)	30
Coverage per application (g/m²)	120-150
Coverage (m²/l)	6-8

Drying time @ 20°C		
Dust dry	at least 40 minutes	
Touch dry	at least 1 hour	
Ready for transport	at least 12 hours	
Sandable	at least 4 hours	

## **Aftertreatment**

After sanding with P280-320 grit paper, the surface can be retreated with the same product at any time. On that product, a final coat of a lightfast varnish system, e.g., Variocryl® or Duocryl must be applied. For that reason, the lacquer coat is overpainted with the varnish after approx. 4 hours up to a maximum of 24 hours without intermediate sanding. If the final coat cannot be applied within that period of time, the pigmented topcoat must be sanded and first be applied again.

#### Test standards



EN 71-3 Migration of soluble heavy metals



DIN 53160 Part 1 and 2 Resistance to saliva and sweat

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