

US GRUND 651 (RUBBOL SP 140) 2650-752001

AkzoNobel

Type of Product 2-pack Polyurethane Primer	Mixing Ratio Coating:Hardener 12:5 by volume												
Area of Use Interior Joinery / Exterior Joinery	Application Viscosity 23-25 sec DIN cup 4 @ 23 °C mixed with hardener.												
Packaging 2650-752001-120 - 12 l 2650-752001-200 - 20 l 2650-752001-700 - 200 l 2650-752001-800 - 1000 l	Applied Amount Approx. 125-150 µm wet film												
PU Products The product is particularly suitable when there is a risk of over absorption of impregnation liquid.	Potlife Approx. 4 Hours @ 23 °C												
Binder Polyester acrylate	Cleaning Cleaning thinner												
Solid Contents Approx. 63 % by weight incl. hardener	Empty Packaging Disposal according to local regulations.												
Delivery Viscosity Thixotropic Ready to use when it is mixed with hardener.	Remarks Normally used without thinner.												
Density Approx. 1,46 kg/l	Thermal Drying <table border="1"> <thead> <tr> <th>Temperature (°C)</th> <th>20</th> <th>40</th> </tr> </thead> <tbody> <tr> <td>Time to (min)</td> <td></td> <td></td> </tr> <tr> <td>Sandable</td> <td>960</td> <td>240-300</td> </tr> <tr> <td>Stackable.</td> <td>960</td> <td>240-300</td> </tr> </tbody> </table>	Temperature (°C)	20	40	Time to (min)			Sandable	960	240-300	Stackable.	960	240-300
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Hardener 7000-006009	Additional Drying Information The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line.												
Thinner 6500-019001	Color White												
Shelf Life 24 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.	HSE Information See Safety Data Sheet for further information.												
Storage Conditions Between 15 and 25 °C under clean and dry conditions.													
Methods Spraying													

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