

<p><b>Type of Product</b></p> <p>Waterborne Pigmented Primer</p>	<p><b>Shelf Life</b></p> <p>12 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.</p>																
<p><b>Area of Use</b></p> <p>Interior Joinery</p>	<p><b>Storage Conditions</b></p> <p>Between 15 and 25 °C under clean and dry conditions. Keep from freezing. Must not be exposed to temperatures below 5°C.</p>																
<p><b>Additional Information</b></p> <p>Furniture and fittings used in wet rooms need special attention. Please contact our technical staff for advice.</p>	<p><b>Methods</b></p> <p>Smooth roller coater</p>																
<p><b>Packaging</b></p> <p>3200-807001-200 - 20 L 3200-807001-820 - 1000 L</p>	<p><b>Application Conditions</b></p> <p>Between 20-25 °C for substrate, air and material at approx. 55 % R.H.</p>																
<p><b>Suitable Top Coat</b></p> <p>Proff 455</p>	<p><b>Application Viscosity</b></p> <p>Ready for use, delivery viscosity</p>																
<p><b>Notes</b></p> <p>For roller coater application. Good adhesion to 100% UV, good solvent resistance.</p>	<p><b>Applied Amount</b></p> <p>Approx. 15-35 g/m<sup>2</sup> wet film</p>																
<p><b>Waterborne Products</b></p> <p><b>NOTE:</b> Continuous stirring of the product is not recommended. Great risk that the physical properties may change negatively with increase in viscosity and deterioration of the anti foaming ability. If larger packaging such as containers are used contact our technical staff for advice.</p>	<p><b>Cleaning</b></p> <p>Water and/or 8500-070001. Rinse with water after cleaning.</p>																
<p><b>Binder</b></p> <p>Acrylic</p>	<p><b>Empty Packaging</b></p> <p>Disposal according to local regulations.</p>																
<p><b>Solid Contents</b></p> <p>Approx. 63 % by weight Approx. 45 % by volume</p>	<p><b>Thermal Drying</b></p> <table border="1"> <thead> <tr> <th>Temperature (°C)</th> <th>20</th> <th>40</th> <th>60</th> </tr> </thead> <tbody> <tr> <td><b>Time to (min)</b></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Sandable</td> <td>15</td> <td>3</td> <td>1</td> </tr> <tr> <td>Stackable.</td> <td>15</td> <td>3</td> <td>1</td> </tr> </tbody> </table>	Temperature (°C)	20	40	60	<b>Time to (min)</b>				Sandable	15	3	1	Stackable.	15	3	1
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<p><b>Delivery Viscosity</b></p> <p>Approx. 60-70 sec DIN Cup 4 @ 23 °C The viscosity of this product is determined using controlled laboratory conditions, methods and instruments. Any measurements made under other conditions may lead to different results.</p>	<p><b>Additional Drying Information</b></p> <p>Ensure good ventilation when drying waterborne products. The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line.</p>																
<p><b>Density</b></p> <p>Approx. 1,48 kg/l</p>	<p><b>HSE Information</b></p> <p>See Safety Data Sheet for further information.</p>																
<p><b>Thinner</b></p> <p>Water</p>																	

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