

# IL 20 (DURACID-T220-20) 2075-003201

# AkzoNobel

<b>Type of Product</b> Acid Curing Transparent Lacquer	<b>Storage Conditions</b> Between 15 and 25 °C under clean and dry conditions.																
<b>Area of Use</b> Furniture / Interior Joinery	<b>Methods</b> Spraying / Curtain coater																
<b>Additional Information</b> The product contains less than 1% aromatic solvents based on the application-mix.	<b>Application Viscosity</b> Conventional spraying: 25-30 sec DIN cup 4 @ 23 °C Airless spraying: 25-40 sec DIN cup 4 @ 23 °C Curtain coating: 25-40 sec DIN cup 4 @ 23 °C																
<b>Packaging</b> 2075-003201-200 - 20 l	<b>Applied Amount</b> Approx. 100 g/m <sup>2</sup> wet film																
<b>Notes</b> IL 20 is an acid curing lacquer with build-in hardener.	<b>Cleaning</b> 6500-008001																
<b>Acid Curing Products</b> Acid curing lacquers might cause a red discoloration on for example beech, birch and pine. The ready mixed lacquer should be kept in the original packaging or other acid proof material, but do not allow storage for more than 24 hours to avoid any discoloration.	<b>Empty Packaging</b> Disposal according to local regulations.																
<b>Binder</b> Alkyd / Amino resins	<b>Thermal Drying</b> <table border="1"> <thead> <tr> <th>Temperature (°C)</th> <th>20</th> <th>40</th> <th>60</th> </tr> </thead> <tbody> <tr> <td>Time to (min)</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Sandable</td> <td>150</td> <td>30</td> <td>20</td> </tr> <tr> <td>Stackable.</td> <td>240</td> <td>40</td> <td>20</td> </tr> </tbody> </table>	Temperature (°C)	20	40	60	Time to (min)				Sandable	150	30	20	Stackable.	240	40	20
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<b>Solid Contents</b> Approx. 30 % by weight	<b>Additional Drying Information</b> The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line.																
<b>Delivery Viscosity</b> Approx. 100-110 sec DIN Cup 4 @ 23 °C.	<b>Gloss</b> Approx. 20 GU @ 60°.																
<b>Density</b> Approx. 0,92 kg/l	<b>HSE Information</b> See Safety Data Sheet for further information.																
<b>Thinner</b> 6500-004001																	
<b>Shelf Life</b> 24 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.																	

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