

**DURACIDCOLOR T440-40-B00 (TX
200 B00)
2150-002301**

AkzoNobel

Type of Product 2-pack Acid Curing Pigmented Top Coat	Storage Conditions Between 15 and 25 °C under clean and dry conditions.															
Area of Use Furniture / Interior Joinery	Methods Conventional spraying / Curtain coater															
Packaging 2150-002301-010 - 1 L 2150-002301-050 - 4,05 L 2150-002301-120 - 10 L 2150-002301-200 - 20 L 2150-002301-700 - 200 L	Mixing Ratio Coating:Hardener 100:10 by volume															
Suitable Primer Träff Thix Primer, Träff Primer, Proff Primer 150	Application Viscosity Conventional spraying: 25-30 sec DIN cup @ °C Curtain coating: 25-40 sec DIN cup @ °CAmount- and choice of thinner depend of application- and line conditions.															
Notes TX 200 is adjusted to Wood Coatings Color System.	Applied Amount Approx. 110 g/m ² wet film															
Binder Alkyd / Amino resins	Potlife Approx. 24 Hours @ °C															
Solid Contents Approx. 57 % by weight	Cleaning Cleaning thinner															
Delivery Viscosity Approx. 140-150 sec DIN Cup 4 @ 23 °CThe viscosity of this product is determined using controlled laboratory conditions, methods and instruments. Any measurements made under other conditions may lead to different results.	Empty Packaging Disposal according to local regulations.															
Density Approx. 1,11 kg/l	Thermal Drying															
Hardener 7200-003001	<table border="1"> <thead> <tr> <th>Temperature (°C)</th> <th>20</th> <th>40</th> <th>60</th> <th>80</th> </tr> </thead> <tbody> <tr> <td>Time to (hours)</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Stackable.</td> <td>10</td> <td>2</td> <td>0,5</td> <td>0,25</td> </tr> </tbody> </table>	Temperature (°C)	20	40	60	80	Time to (hours)					Stackable.	10	2	0,5	0,25
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Thinner 6500-004001, 6500-025001	IR Drying															
Shelf Life 24 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.	<table border="1"> <tbody> <tr> <td>IRM</td> <td></td> </tr> <tr> <td>Time to (sec)</td> <td></td> </tr> <tr> <td>Stackable</td> <td>120-180</td> </tr> </tbody> </table>	IRM		Time to (sec)		Stackable	120-180									
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	Additional Drying Information The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line.															

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability. AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed - in writing - the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2022-09-16 / 6

EMEA HQ

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DURACIDCOLOR T440-40-B00 (TX 200 B00)



Gloss

Approx. 30-40 GU @ 60°. The final gloss depends on various conditions, i.e. application method, applied amount, drying conditions, etc.

Color

00 CLEAR BASE

HSE Information

See Safety Data Sheet for further information.

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