

<b>Type of Product</b> 2-pack Pigmented Polyurethane Top Coat	<b>Storage Conditions</b> Between 15 and 25 °C under clean and dry conditions.	
<b>Area of Use</b> Exterior Joinery / Interior Joinery	<b>Methods</b> Spraying	
<b>Additional Information</b> The product is thixotropic with good sag resistance, which also makes it suitable for application on edges and profiles.	<b>Application Conditions</b> Between 20-25 °C for substrate, air and material at approx. 55 % R.H.	
<b>Packaging</b> 2675-758351-200 - 20 L	<b>Mixing Ratio</b> Coating : Hardener : Thinner 10:2,6:2-5 by volume	
<b>Suitable Primer</b> US-Grund, D-Dur Primer	<b>Application Viscosity</b> Conventional spraying: 20-40 sec DIN cup 4 @ 23 °C Amount- and choice of thinner depend of application- and line conditions.	
<b>Notes</b> D-DUR TX35 reacts chemically with D-Dur Hardener and builds a polyurethane. As primer on windows, US Grund is recommended.	<b>Applied Amount</b> Approx. 120 µm wet film	
<b>Binder</b> Alkyd	<b>Potlife</b> Approx. 4 Hours @ 20 °C	
<b>Solid Contents</b> Approx. 49 % by weight incl. hardener	<b>Cleaning</b> 6500-011001, 6500-008001	
<b>Delivery Viscosity</b> Thixotropic	<b>Empty Packaging</b> Disposal according to local regulations.	
<b>Density</b> Approx. 1,22 kg/l	<b>Remarks</b> Can be applied with different kinds of spraying equipment, even electrostatically, <b>warm spraying should, however, be avoided.</b>	
<b>Hardener</b> 7000-012009	<b>Thermal Drying</b>	
<b>Thinner</b> 6500-020001	<b>Temperature (°C)</b>	<b>20      40</b>
<b>Shelf Life</b> 12 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.	<b>Time to (hours)</b>	
	Sandable	4-5      2-3
	Stackable.	8      3-4
	<b>Additional Drying Information</b> Please contact our Technical Staff for specific data concerning curing conditions on your line.	

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### Gloss

Approx. 35-40 GU @ 60°. The final gloss depends on various conditions, i.e. application method, applied amount, drying conditions, etc.

### Color

NCS S 0502-Y

### HSE Information

See Safety Data Sheet for further information.

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