

Type of Product Waterborne Top Coat Transparent	Application Conditions Between 20-25 °C for substrate, air and material at approx. 55 % R.H.												
Area of Use Furniture / Interior Joinery	Application Viscosity Ready for use, delivery viscosity												
Packaging 3025-058801-200 - 20 L	Applied Amount Approx. 110 g/m ² wet film												
Waterborne Products NOTE: Continuous stirring of the product is not recommended. Great risk that the physical properties may change negatively with increase in viscosity and deterioration of the anti foaming ability. If larger packaging such as containers are used contact our technical staff for advice.	Cleaning 8500-070001. Rinse with water after cleaning.												
Binder Acrylic	Empty Packaging Disposal according to local regulations.												
Solid Contents 36 +/- 2 % by weight	Thermal Drying <table border="1"> <thead> <tr> <th>Temperature (°C)</th> <th>20</th> <th>40</th> <th>60</th> </tr> </thead> <tbody> <tr> <td>Time to (min)</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Stackable.</td> <td>120</td> <td>30</td> <td>15</td> </tr> </tbody> </table>	Temperature (°C)	20	40	60	Time to (min)				Stackable.	120	30	15
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Delivery Viscosity 60 +/- 10 sec DIN Cup 4 @ 23 °C	Additional Drying Information Ensure good ventilation when drying waterborne products. The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line.												
Density 1,03 +/- 0,03 kg/l	Gloss Approx. 80 GU @ 60°. The final gloss depends on various conditions, i.e. application method, applied amount, drying conditions, etc.												
Thinner Water	HSE Information See Safety Data Sheet for further information.												
Shelf Life 12 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.													
Storage Conditions Between 15 and 25 °C under clean and dry conditions. Keep from freezing. During Transportation and Storage the material must not be exposed to temperatures below 5°C.													
Methods Conventional spraying / Airmix spraying / Airless spraying													

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