

SOLIDO COLOR P342

sikkens

WOOD COATINGS

INTERIOR

TECHNOLOGY

PU Alkyd

PRODUCT TYPE

Primer

PRODUCT DESCRIPTION

A solventborne, neutral based 2K primer and can be used to produce any coloured primer in the Solido range. When used without pigment, the product is a good sealant for MDF edges.



COLOUR

Base Neutral BN00

PACK SIZES

SCP342 - 18.4 KG

SHELF LIFE

12 months

STORAGE CONDITIONS

Keep cans tightly sealed, in a well ventilated place, with controlled temperature between 10 and 30°C

SOLID CONTENT

69.8% ± 1%

DENSITY (SPECIFIC WEIGHT)

1,35 +/- 1%

DELIVER VISCOSITY

35 ± 3 Viscosity at delivery
DIN 8 mm.

PREPARATION OF SUBSTRATES

	Raw wooden surfaces.	P120, P150, P180
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HARDENER

Hardener	Ratio (by weight)	Pot Life
HPU6204	50%	Up to 2h

THINNING

TPU9203-F / TPU9201-M

APPLICATION METHOD

Spray application

APPLICATION

Spray pressure (bar)	1.5 - 3.0
Nozzle size (mm)	1.8 - 2.0
Thinner to be added (%)	10-30
Processing viscosity DIN 4mm (sec.)	14-17
Layer Thickness (g/m ²)	120 - 150

DRYING TIME @ 20°C

Dust dry	At least 15 minutes
Touch dry	At least 35 minutes
Stackable	At least 4 hours

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