

# SOLIDO COLOR T462E

**sikkens**

WOOD COATINGS

INTERIOR

## TECHNOLOGY

PU Alkyd

## PRODUCT TYPE

Topcoat

## PRODUCT DESCRIPTION

High brilliance, ready-mixed, effect solventborne laquer with lightfast pigments. Can be mixed with clear Solido products to get a sparkle effect, or opaque Solido Color to gain a solid metallic color. It can also be adjusted with tintflex pigments.

- High Brilliance and clarity
- Good hiding power
- Can be mixed with quantum products to make various effects
- Lightfast pigments



## COLOUR

Bronze / Gold / Metallic

## PACK SIZES

5 KG

## SHELF LIFE

18 months

## STORAGE CONDITIONS

Keep cans tightly sealed, in a well ventilated place, with controlled temperature between 10 and 30°C

## SOLID CONTENT

20,8 - 26.6%  $\pm$  1% depending on color

## DENSITY (SPECIFIC WEIGHT)

0,94 - 1,01 +/- 1% depending on color

## DELIVER VISCOSITY

15  $\pm$  2 Viscosity at delivery DIN 8 mm

## PREPARATION OF SUBSTRATES

Surfaces coated with SOLIDO COLOR basecoat

## APPLICATION TEMPERATURE

+10 - 30 °C for substrate, air and material at approx. 60 % R.H.

## HARDENER (BY WEIGHT)

Hardener	Ratio	Pot Life
HPU6301	10%	Up to 10h



## THINNING

TPU9302-M / TPU9303-S

## APPLICATION METHOD

Spray application airmix/airless, spray application high/low pressure

## APPLICATION

		
Spray pressure (bar)	1.0-1.5	60 - 90
Nozzle size (mm)	1.4-1.8	0.23 - 0.28
Thinner to be added (%)	10-30	10 - 20
Processing viscosity DIN 4mm (sec.)	13-18	15-20
Layer Thickness (g/m <sup>2</sup> )	80-120	80-120

## DRYING TIME @ 20°C

Dust dry	At least 45 minutes
Touch dry	At least 1 hour

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## GENERAL INSTRUCTION

The product can be applied without hardener too, but needs to be overcoated by Quantum topcoat

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