

SOLIDO AP360

sikkens

WOOD COATINGS

INTERIOR

TECHNOLOGY

PU Alkyd

PRODUCT TYPE

Sealer

PRODUCT DESCRIPTION

Solventborne 2K PU alkyd clear adhesion primer for melamine paper

- For Melamine paper



COLOUR

Clear

PACK SIZES

20 L

SHELF LIFE

24 months

STORAGE CONDITIONS

Keep cans tightly sealed, in a well ventilated place, with controlled temperature between 10 and 30°C

SOLID CONTENT

26% ± 1%

DENSITY (SPECIFIC WEIGHT)

0,93 +/- 1%

DELIVER VISCOSITY

12 ± 2 Viscosity at delivery DIN 4 mm

PREPARATION OF SUBSTRATES



Raw wooden surfaces.

P120, P150, P180

HARDENER (BY WEIGHT)

Hardener	Ratio	Pot Life
HPU6217	50%	Up to 3h

THINNING

TPU9203-F / TPU9201-M

APPLICATION

Spray pressure (bar)	1.5 - 2.0	
Nozzle size (mm)	1.6 - 2.0	
Thinner to be added (%)	5-50	0 - 5
Processing viscosity DIN 4mm (sec.)	12	30-40
Layer Thickness (g/m²)	50-60	15-20

DRYING TIME @ 20°C

Dust dry	At least 1 hour
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GENERAL INSTRUCTION

For better adhesion the product can be used also at 100% with HPU 6217 by weight.

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