

TECHNOLOGIE

Wasserlöslich

PRODUKTART

Decklack

PRODUKTBESCHREIBUNG

VOC-armer 1K-Buntlack auf Wasserbasis mit hervorragender Blockfestigkeit und Chemikalienbeständigkeit, sowie exzellentem Verlauf und geschmeidiger Haptik.

- großartige Blockfestigkeit
- hervorragender Verlauf und Glätte
- gute Chemikalienbeständigkeit
- niedriger VOC (<27,8 g/l)

**FARBTON**

Basis transparent Bn00 / Basis weiß BW01

GLANZGRAD (CA. GU @ 60°)

10 / 30

4.6 KG
5 KG
18.4 KG
20 KG

HALTBARKEIT

12 Monate

LAGERBEDINGUNGEN

Produkt fest verschlossen an einem gut belüfteten Ort zwischen 10 und 30°C lagern.

FESTKÖRPER

39% ± 1

DICHTE

1,05 +/- 1%

LIEFERVISKOSITÄT

120 ± 10 Lieferviskosität DIN 4 mm (Sek.)

VORBEHANDLUNG UNTERGRÜNDE

MDF - ohne Feuchtigkeitseinwirkung	Vorbehandlung mit Aqualit Color Füller. Endschliff des Füllers mit Korngröße P280 - P320.
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VERDÜNNUNG

Leitungswasser

APPLIKATIONSVERFAHREN

Lackierapplikation Airmix/Airless, Lackierapplikation Hoch-Niederdruck, Gießmaschine

APPLIKATION

		
Spritzdruck (bar)	1.5 - 3.0	110 - 130
Düsengröße (mm)	1.6 - 2.0	0.23 - 0.28
Verdünner-Zugabe (%)	5 - 10	0 - 10
Verarbeitungsviskosität DIN 4mm (sec.)	30	50
Schichtdicke (g/m²)	100 - 120	100 - 120

TROCKENZEIT BEI 20°C.



Stapelbar	ab 12 Stunden
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Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability.

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PRÜFNORMEN

	EN 71-3 Migration von löslichen Schwermetallen / DIN 53160 Teil 1 und 2 Speichel- und Schweißechtheit
	Tox Control - Das Siegel für emissionsarme Lackierungen

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