

Type of Product Top Coat Transparent UV Curing	Storage Conditions Between 15 and 25 °C under clean and dry conditions. Protect from direct sunlight. During Transportation and Storage the material must not be exposed to temperatures below 5°C.
Area of Use Interior Joinery / Furniture	Methods Smooth roller coater
Packaging 4120-062251-206 - 23.4 KG	Application Conditions Between 30-45 °C for substrate, air and material at approx. 55 % R.H.
Notes Fulfills IOS-MAT-0066 v11 IKEA requirements. Fulfills R0 IKEA requirement under specific conditions (Please contact our Technical Staff for specific data concerning this requirement).	Application Viscosity Ready for use, delivery viscosity
UV Curing Products UV lacquers react when exposed to ultra-violet radiation, including sunlight. When using UV-Curing products on absorbing substrates like MDF or porous woods, unreacted material can be retained in the substrate. If the product is used on these substrates, attention should be given to the choice of sealer. Consult our Technical Staff for recommendations relating to your specific line conditions.	Applied Amount Approx. 4-10 g/m ² dry film
Binder Acrylate	Cleaning 6500-008001 or 6800-001001
Solid Contents Approx. 100 % by weight	Empty Packaging Disposal according to local regulations.
Delivery Viscosity 150-350 mPasCAP2000 #1/400 @ 35 °C	UV Curing The curing depends on various conditions, i.e. applied amount, UV intensity, line speed, temperature, etc. Cures by UV radiation only.
Density 1,17 +/- 0,05 kg/l	Additional Drying Information Please contact our Technical Staff for specific data concerning curing conditions on your line.
Shelf Life 12 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.	Gloss 25+/- 3 GU @ 60°. The final gloss depends on various conditions, i.e. application method, applied amount, drying conditions, etc.
	HSE Information Use safety gloves and safety eyewear/face shield during the work. See Safety Data Sheet for further information.

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