

# AQUA STAIN FLOWCOAT HC CLEAR BASE 6000-018001

# AkzoNobel

<b>Type of Product</b> Waterborne Stain	<b>Shelf Life</b> 12 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.
<b>Area of Use</b> Furniture / Interior Joinery	<b>Storage Conditions</b> Between 15 and 25 °C under clean and dry conditions. Keep from freezing. During Transportation and Storage the material must not be exposed to temperatures below 5°C.
<b>Additional Information</b> Adhesion and appearance should be evaluated in each specific case. Process line application instructions prevail over the information given in this document.	<b>Methods</b> Sponge roller / Flowcoat / Dipping
<b>Packaging</b> 6000-018001-200 - 20 l 6000-018001-820 - 1000 l	<b>Application Viscosity</b> Ready for use, delivery viscosity
<b>Notes</b> AQUA STAIN FLOWCOAT HC CLEAR BASE can be combined with Stain Conc. TI910 or Tinting Paste (WB). This product is high concentrated and can be diluted with 50% Water before tinting.	<b>Cleaning</b> Water
<b>Stains</b> Do not sand the stain. Pigmented stains should be stirred or shaken carefully before use. The stain can be recoated with all types of lacquers. Please note that recoating with waterborne lacquers may cause some bleeding. The stain colour may vary depending on: quantity applied, method of application, type of lacquer used for recoating, variations in the wood substrate, origin of the wood substrate and wood sanding. The stain cannot be used on its own, must always be overcoated.	<b>Empty Packaging</b> Disposal according to local regulations.
<b>Solid Contents</b> 20 +/- 2 % by weight	<b>Remarks 3</b> Recoatable after app. 2 hours/20°C.
<b>Delivery Viscosity</b> Ready for use 12 +/- 2 sec DIN Cup 4 @ 23 °C	<b>Additional Drying Information</b> The drying depends on various conditions, i.e. application method, applied amount, time, etc. Ensure good ventilation when drying waterborne products.
<b>Density</b> 1,00 +/- 0,02 kg/l	<b>HSE Information</b> See Safety Data Sheet for further information.
<b>Thinner</b> Water	

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