

AQUALITCOLOR AC- P390 3200-821001

AkzoNobel

Type of Product Waterborne Pigmented Combi Coat	Application Conditions Between 20-25 °C for substrate, air and material at approx. 55 % R.H.												
Packaging 3200-821001-200 - 20 l 3200-821001-700 - 200 l 3200-821001-820 - 1000 l	Application Viscosity Ready for use, delivery viscosity												
Suitable Top Coat Acrylic WB Top coats or WBUV Top coats	Applied Amount Approx. 150-200 µm wet film												
Remarks 1 Product can be used as primer together with suitable WB/WBUV top coat or solely as combi in two layers.	Cleaning 8500-070001. Rinse with water after cleaning.												
Binder Acrylic	Empty Packaging Disposal according to local regulations.												
Solid Contents 50 +/- 2 % by weight	Thermal Drying <table border="1"> <thead> <tr> <th>Temperature (°C)</th> <th>20</th> <th>40</th> </tr> </thead> <tbody> <tr> <td>Time to (min)</td> <td></td> <td></td> </tr> <tr> <td>Handable</td> <td>60</td> <td>15</td> </tr> <tr> <td>Stackable.</td> <td>180-240</td> <td>60</td> </tr> </tbody> </table>	Temperature (°C)	20	40	Time to (min)			Handable	60	15	Stackable.	180-240	60
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Delivery Viscosity 19 +/- 3 sec DIN Cup 6 @ 23 °C	Additional Drying Information The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line.												
Density 1,23 +/- 0,03 kg/l	Gloss Approx. 20 GU @ 60°. The final gloss depends on various conditions, i.e. application method, applied amount, drying conditions, etc.												
Thinner Water, 0-10 % depending on application method.	Color White Fonus												
Shelf Life 12 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.	HSE Information See Safety Data Sheet for further information.												
Storage Conditions Between 15 and 25 °C under clean and dry conditions. Keep from freezing. During Transportation and Storage the material must not be exposed to temperatures below 5°C.													
Methods Spraying													

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