

Type of Product Waterborne Pigmented Primer	Cleaning 8500-070001. Rinse with water after cleaning.												
Packaging 3200-828001-200 - 20 L 3200-828001-700 - 200 L	Empty Packaging Disposal according to local regulations.												
Notes The purpose of the product is to be a primer with good sandability properties and at the same time have an as high flexibility as possible.	Thermal Drying <table border="1"> <tr> <td>Temperature (°C)</td> <td>20</td> <td>40</td> </tr> <tr> <td>Time to (min)</td> <td></td> <td></td> </tr> <tr> <td>Handable</td> <td>60</td> <td>15</td> </tr> <tr> <td>Stackable.</td> <td>180-240</td> <td>60</td> </tr> </table>	Temperature (°C)	20	40	Time to (min)			Handable	60	15	Stackable.	180-240	60
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Binder Acrylic	Additional Drying Information The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line.												
Solid Contents 52 +/- 2 % by weight	Color White												
Delivery Viscosity Approx. 55-65 sec DIN Cup 4 @ 23 °C	HSE Information See Safety Data Sheet for further information.												
Density Approx. 1,314 kg/l													
Thinner Water, 0-10 % depending on application method.													
Shelf Life 12 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.													
Methods Spraying													
Application Conditions Between 20-25 °C for substrate, air and material at approx. 55 % R.H.													
Application Viscosity Ready for use, delivery viscosity													
Applied Amount Approx. 100 g/m ² wet film													

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