

Type of Product	Shelf Life	
2-pack Pigmented Polyurethane Top Coat	12 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.	
Area of Use	Storage Conditions	
Exterior Joinery / Interior Joinery	Between 15 and 25 °C under clean and dry conditions.	
Additional Information	Methods	
The product contains no aromatic solvents.	Spraying	
Packaging	Mixing Ratio	
2675-002601-120 - 9.7 L 2675-002601-700 - 200 L	Coating : Hardener : Thinner 10:3:0-3 by volume	
Suitable Primer	Application Viscosity	
D-Dur Primer, US-Grund	Conventional spraying: 20-40 sec DIN cup 4 @ 23 °C	
Notes	Applied Amount	
D-Dur 45 has good resistance and outdoor properties. Reacts chemically with D-Dur Hardener 919 and builds a polyurethane. The thixotropic properties makes it particularly suitable on vertical surfaces, i.e. on window joinery. As primer on windows, US-Grund is recommended.	Approx. 120 µm wet film	
Binder	Potlife	
Alkyd	Approx. 2 Hours @ 20 °C	
Solid Contents	Cleaning	
Approx. 60 % by weight	6500-011001, 6500-008001	
Delivery Viscosity	Empty Packaging	
Thixotropic	Disposal according to local regulations.	
Density	Remarks	
Approx. 1,12 kg/l	Can be sprayed electrostatic.	
Hardener	Thermal Drying	
7000-012009	Temperature (°C)	20 40
Thinner	Time to (hours)	
6500-020001	Sandable	4-5 2-3
	Stackable.	8 3-4
	Additional Drying Information	
	Please contact our Technical Staff for specific data concerning curing conditions on your line.	

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability. AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed – in writing – the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2022-03-28 / 2

Gloss

Approx. 55 GU @ 60°. The final gloss depends on various conditions, i.e. application method, applied amount, drying conditions, etc.

Color

00 Clear

HSE Information

See Safety Data Sheet for further information.

Remarks

Arbetskyddsstyrelsens föreskrift om härdplaster AFS 2005:18, skall följas. (only valid for Sweden)

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EMEA HQ

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